

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:

C07D 401/14, A61K 31/445 // (C07D 401/14, 213:00, 211:00, 207:00)

A1

(11) International Publication Number:

WO 98/11096

(43) International Publication Date:

19 March 1998 (19.03.98)

(21) International Application Number:

PCT/US97/15900

(22) International Filing Date:

11 September 1997 (11.09.97)

(30) Priority Data:

08/713,326

13 September 1996 (13.09.96) US

(71) Applicant: SCHERING CORPORATION [US/US]; 2000 Galloping Hill Road, Kenilworth, NJ 07033 (US).

(72) Inventors: RANE, Dinanath, F.; 2 Hayground Court, Morganville, NJ 07751 (US). MALLAMS, Alan, K.; 147 Kings Highway, Hackettstown, NJ 07840 (US). TAVERAS, Arthur, G.; 43 Crestwood Road, Rockaway, NJ 07866 (US). NJOROGE, F., George; 2597 Juliat Place, Union, NJ 07083 (US).

(74) Agents: MAGATTI, Anita, W. et al.; Schering-Plough Corporation, Patent Dept. K-6-1 1990, 2000 Galloping Hill Road, Kenilworth, NJ 07033-0530 (US).

(81) Designated States: AL, AM, AU, AZ, BA, BB, BG, BR, BY, CA, CN, CZ, EE, GE, HU, ID, IL, IS, JP, KG, KR, KZ, LC, LK, LR, LT, LV, MD, MG, MK, MN, MX, NO, NZ, PL, RO, RU, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UZ, VN, YU, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

Published

With international search report.

(54) Title: TRICYCLIC COMPOUNDS USEFUL FOR INHIBITION OF G-PROTEIN FUNCTION AND FOR TREATMENT OF PROLIFERATIVE DISEASES

(57) Abstract

Compounds of formula (1.0), their use as farnesyl transferase protein inhibitors and pharmaceutical compositions containing them are disclosed, especially compounds of formula (1.5A) wherein R¹, R² and R³ are halo, A and B are each H₂, and R is as defined in the specification.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	es	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	. Trinidad and Tobago
BJ	Benin	1E	Ireland	MN	Mongolia	ÜA	Ukraine
BR	Brazil	1L	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	ltały	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Vict Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	zw	Yugoslavia
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand	ZW	Zimbabwe
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

TRICYCLIC COMPOUNDS USEFUL FOR INHIBITION OF G-PROTEIN FUNCTION AND FOR TREATMENT OF PROLIFERATIVE DISEASES

10

BACKGROUND

WO 95/10516, published April 20, 1995 discloses tricyclic compounds useful for inhibiting famesyl protein transferase.

In view of the current interest in inhibitors of farnesyl protein transferase, a welcome contribution to the art would be compounds useful for the inhibition of farnesyl protein transferase. Such a contribution is provided by this invention.

SUMMARY OF THE INVENTION

20

25

30

15

This invention provides compounds useful for the inhibition of farnesyl protein transferase (FPT). The compounds of this invention are represented by the formula:

or a pharmaceutically acceptable salt or solvate thereof, wherein: one of a, b, c and d represents N or NR 9 wherein R 9 is O $^-$, -CH $_3$ or -(CH $_2$) $_n$ CO $_2$ H wherein n is 1 to 3, and the remaining a, b, c and d groups represent CR 1 or CR 2 ; or

each of a, b, c, and d are independently selected from CR¹ or CR²; each R¹ and each R² is independently selected from H, halo, -CF₃, -OR¹⁰ (e.g., -OCH₃), -COR¹⁰, -SR¹⁰ (e.g., -SCH₃ and -SCH₂C₆H₅), -S(O)_tR¹¹ (wherein t is 0, 1 or 2, e.g., -SOCH₃ and -SO₂CH₃), -SCN,

20

25

30

-N(R¹⁰)₂, -NR¹⁰R¹¹, -NO₂, -OC(O)R¹⁰, -CO₂R¹⁰, -OCO₂R¹¹, -CN, -NHC(O)R¹⁰, -NHSO₂R¹⁰, -CONHR¹⁰, -CONHCH₂CH₂OH, -NR¹⁰COOR¹¹,

-SR¹¹C(O)OR¹¹ (e.g., -SCH₂CO₂CH₃), -SR¹¹N(R⁷⁵)₂ wherein each R⁷⁵ is independently selected from H and -C(O)OR¹¹ (e.g., -S(CH₂)₂NHC(O)O-t-butyl and -S(CH₂)₂NH₂), benzotriazol-1-yloxy, tetrazol-5-ylthio, or substituted tetrazol-5-ylthio (e.g., alkyl substituted tetrazol-5-ylthio such as 1-methyl-tetrazol-5-ylthio), alkynyl, alkenyl or alkyl, said alkyl or alkenyl group optionally being substituted with halo, -OR¹⁰ or -CO₂R¹⁰;

 R^3 and R^4 are independently selected from the group consisting of H, R^1 and R^2 , or R^3 and R^4 taken together represent a saturated or unsaturated C_5 - C_7 fused ring to the benzene ring (Ring III);

 R^5 , R^6 , R^7 and R^8 are independently selected from the group consisting of H, -CF₃, -COR¹⁰, alkyl and aryl, said alkyl or aryl optionally being substituted with -OR¹⁰, -SR¹⁰, -S(O)_tR¹¹, -NR¹⁰COOR¹¹, -N(R¹⁰)₂, -NO₂, -COR¹⁰, -OCOR¹⁰, -OCO₂R¹¹, -CO₂R¹⁰ or OPO₃R¹⁰, or R^5 is combined with R^6 to represent =O or =S, or R^7 is combined with R^8 to represent =O or =S;

R¹⁰ represents H, alkyl, aryl, or aralkyl (e.g., benzyl); R¹¹ represents alkyl or aryl;

X represents N, CH or C, which C may contain an optional double bond (represented by the dotted line) to carbon atom 11;

the dotted line between carbon atoms 5 and 6 represents an optional double bond, such that when a double bond is present, A and B independently represent -R¹⁰, halo, -OR¹¹, -OCO₂R¹¹ or -OC(O)R¹⁰, and when no double bond is present between carbon atoms 5 and 6, A and B each independently represent (H, H), (-OR¹¹, -OR¹¹), (H, halo), (halo, halo), (alkyl, H), (alkyl, alkyl), (H, -OC(O)R¹⁰), (H, -OR¹⁰), =O, (aryl, H) or =NOR¹⁰, or A and B together are -O-(CH₂)_D-O- wherein p is 2, 3 or 4; and

R represents: (1) -C(O)N(R¹⁰)₂;

10

15

25

- (2) $-CH_2C(O)N(R^{10})_2$;
- (3) -SO₂-alkyl, -SO₂-aryl, -SO₂-aralkyl, -SO₂-heteroaryl or -SO₂-heterocycloalkyl;
 - (4) cyano (i.e., CN);
 - (5) an imidate represented by the formula:

wherein R¹³ is selected from the group consisting of H, CN, -SO₂-alkyl (e.g., -SO₂CH₃), -C(O)-aryl (e.g., -C(O)C₆H₅, i.e., -C(O)phenyl), -SO₂NR¹⁰R¹⁴ (e.g., -SO₂NH₂), -C(O)NR¹⁰R¹⁴ (e.g., -C(O)NH₂) and -OR¹⁰ (e.g., OH and -OCH₃); R¹² is aryl; and R¹⁴ is independently selected from the group consisting of H, alkyl, aryl and aralkyl;

(6) an imidamido group of the formula:

wherein R¹⁰ and R¹³ are as defined above; R¹⁵ is alkyl, aryl, aralkyl, cycloalkyl, heteroaryl, heteroaralkyl or heterocycloalkyl;

(7) a 1-amino-2-nitroethylene derivative of the formula:

- (8) -C(O)R¹⁶, wherein R¹⁶ is alkyl, aryl, aralkyl or heteroaryl;
- (9) -C(O)-O-R¹⁶;

20 (10)

$$\begin{array}{cccc}
 & H & R^{18} \\
 & -C - C - (CH_2)_r - N & R^{19} \\
 & & R^{17}
\end{array}$$

wherein R¹⁷ is selected from the group consisting of H, alkyl, aralkyl (e.g., benzyl) and heteroaralkyl (e.g., -CH₂-imidazolyl); R¹⁸ and R¹⁹ are each independently selected from the group consisting of: H; -C(O)OR²⁰, wherein R²⁰ represents alkyl, aralkyl, and heteroaralkyl; -SO₂R²¹ wherein R²¹ is selected from the group consisting of alkyl (e.g., C₁-6 alkyl, such as methyl), aryl, aralkyl, heteroaryl and heteroaralkyl; -C(O)R²¹; C₁-6 alkyl; alkaryl; and C₃₋₆ cycloalkyl; and r is 0, 1 or 2;

- (11) alkyl, aryl. aralkyl, cycloalkyl, heterocycloalkyl or heteroaryl;
- 30 (12) -SO₂NR¹⁰R¹⁴;
 - (13) -P(O)(R¹⁰)₂;

10

15

20

25

30

(14) a sugar group of the formula

wherein R^{22} and R^{26} are independently selected from the group consisting of H, (C_1-C_6) alkyl, aryl and aryl (C_1-C_6) alkyl; and R^{23} , R^{24} , R^{25} and R^{27} are independently selected from the group consisting of H, (C_1-C_6) alkyl, aryl (C_1-C_6) alkyl, $-C(O)(C_1-C_6)$ alkyl and -C(O)aryl; or

(15) -CH₂C(O)OR²⁸, wherein R²⁸ is selected from the group consisting of H, alkyl (e.g., -C(CH₃)₃), aryl and heteroaryl.

The compounds of this invention: (i) potently inhibit farnesyl protein transferase, but not geranylgeranyl protein transferase I, in vitro; (ii) block the phenotypic change induced by a form of transforming Ras which is a farnesyl acceptor but not by a form of transforming Ras engineered to be a geranylgeranyl acceptor; (iii) block intracellular processing of Ras which is a farnesyl acceptor but not of Ras engineered to be a geranylgeranyl acceptor; and (iv) block abnormal cell growth in culture induced by transforming Ras.

The compounds of this invention inhibit farnesyl protein transferase and the farnesylation of the oncogene protein Ras. Thus, this invention further provides a method of inhibiting farnesyl protein transferase, (e.g., ras farnesyl protein transferase) in mammals, especially humans, by the administration of an effective amount of the tricyclic compounds described above. The administration of the compounds of this invention to patients, to inhibit farnesyl protein transferase, is useful in the treatment of the cancers described below.

This invention provides a method for inhibiting or treating the abnormal growth of cells, including transformed cells, by administering an effective amount of a compound of this invention. Abnormal growth of cells refers to cell growth independent of normal regulatory mechanisms (e.g., loss of contact inhibition). This includes the abnormal growth of: (1) tumor cells (tumors) expressing an activated Ras oncogene; (2) tumor cells in which the Ras protein is activated as a result of oncogenic mutation in another gene; and (3) benign and malignant cells of other proliferative diseases in which aberrant Ras activation occurs.

10

. 15

20

25

This invention also provides a method for inhibiting or treating tumor growth by administering an effective amount of the tricyclic compounds, described herein, to a mammal (e.g., a human) in need of such treatment. In particular, this invention provides a method for inhibiting or treating the growth of tumors expressing an activated Ras oncogene by the administration of an effective amount of the above described compounds. Examples of tumors which may be inhibited or treated include, but are not limited to, lung cancer (e.g., lung adenocarcinoma), pancreatic cancers (e.g., pancreatic carcinoma such as, for example, exocrine pancreatic carcinoma), colon cancers (e.g., colorectal carcinomas, such as, for example, colon adenocarcinoma and colon adenoma), myeloid leukemias (for example, acute myelogenous leukemia (AML)), thyroid follicular cancer, myelodysplastic syndrome (MDS), bladder carcinoma and epidermal carcinoma.

It is believed that this invention also provides a method for inhibiting or treating proliferative diseases, both benign and malignant, wherein Ras proteins are aberrantly activated as a result of oncogenic mutation in other genes--i.e., the Ras gene itself is not activated by mutation to an oncogenic form--with said inhibition or treatment being accomplished by the administration of an effective amount of the tricyclic compounds described herein, to a mammal (e.g., a human) in need of such treatment. For example, the benign proliferative disorder neurofibromatosis, or tumors in which Ras is activated due to mutation or overexpression of tyrosine kinase oncogenes (e.g., neu, src, abl, lck, and fyn), may be inhibited or treated by the tricyclic compounds described herein.

The tricyclic compounds useful in the methods of this invention inhibit or treat the abnormal growth of cells. Without wishing to be bound by theory, it is believed that these compounds may function through the inhibition of G-protein function, such as ras p21, by blocking G-protein isoprenylation, thus making them useful in the treatment of proliferative diseases such as tumor growth and cancer. Without wishing to be bound by theory, it is believed that these compounds inhibit ras farnesyl protein transferase, and thus show antiproliferative activity against ras transformed cells.

35

30

DETAILED DESCRIPTION OF THE INVENTION

As used herein, the following terms are used as defined below unless otherwise indicated:

10

15

20

25

30

 $\ensuremath{\mathsf{M^{+-}represents}}$ the molecular ion of the molecule in the mass spectrum;

MH+-represents the molecular ion plus hydrogen of the molecule in the mass spectrum;

benzotriazol-1-yloxy represents

1-methyl-tetrazol-5-ylthio represents

alkyl (including the alkyl portions of alkoxy, alkylamino and dialkylamino) represents straight and branched carbon chains and contains from one to twenty carbon atoms, preferably 1 to 6 carbon atoms;

alkenyl represents straight and branched carbon chains having at least one carbon to carbon double bond and containing from 2 to 12 carbon atoms, preferably from 2 to 6 carbon atoms and most preferably from 3 to 6 carbon atoms;

alkynyl represents straight and branched carbon chains having at least one carbon to carbon triple bond and containing from 2 to 12 carbon atoms, preferably from 2 to 6 carbon atoms;

aralkyl-represents an aryl group, as defined below, bound to an alkyl group, as defined above, wherein preferably the alkyl group is - CH_2 -, (e.g., benzyl);

aryl represents a carbocyclic group containing from 6 to 15 carbon atoms and having at least one aromatic ring (e.g., aryl is a phenyl ring), with all available substitutable carbon atoms of the carbocyclic group being intended as possible points of attachment, said carbocyclic group being optionally substituted (e.g., 1 to 3) with one or more of halo, alkyl, hydroxy, alkoxy, phenoxy, CF₃, amino, alkylamino, dialkylamino, -COOR¹² or -NO₂:

cycloalkyl represents saturated carbocyclic rings branched or unbranched of from 3 to 20 carbon atoms, preferably 3 to 7 carbon atoms; halo represents fluoro, chloro, bromo and iodo;

heteroaryl-represents cyclic groups, optionally substituted with ${\sf R}^3$ and ${\sf R}^4$, having at least one heteroatom selected from O, S or N, said

10

15

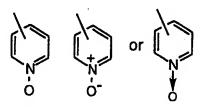
20

25

30

heteroatom interrupting a carbocyclic ring structure and having a sufficient number of delocalized pi electrons to provide aromatic character, with the aromatic heterocyclic groups preferably containing from 2 to 14 carbon atoms, e.g., (1) thienyl (e.g., 2- or 3-thienyl), (2) imidazolyl (e.g., (2-, 4- or 5-) imidazolyl), (3) triazolyl (e.g., 3- or 5- [1,2,4-triazolyl]), (4) tetrazolyl, (5) substituted tetrazolyl, such as

wherein R²⁷ represents aryl (e.g., phenyl), alkyl (e.g., -CH₃) or arylalkyl (e.g., benzyl), (6) furyl (e.g., 2- or 3-furyl), (7) thiazolyl (or thiazyl), (8) pyrimidinyl, (9) pyrazinyl (e.g., 2-pyrazinyl), (10) pyridazinyl (e.g., 3- or 4-pyridazinyl), (11) triazinyl, (12) thiadiazolyl], (13) 2-, 3-, 4-, 5-, 6- or 7-benzoxazolyl, (14) benzoxazolyl (e.g., 2-, 4-, 5-, 6- or 7-benzoxazolyl), (15) indolyl (benzopyrrolyl) (e.g., 2-, 3-, 4-, 5-, 6- or 7-indolyl), (16) pyrazolyl (e.g., 3-, 4- or 5-pyrazolyl), (17) oxazolyl (e.g., 2-, 4- or 5-oxazolyl), (18) 2-, 3- or 4-pyridyl or pyridyl N-oxide (optionally substituted with R³ and R⁴), wherein pyridyl N-oxide can be represented as:



(19) isoxazolyl, (20) benzisoxazolyl, (21) pyrrolyl, (22) benzimidazolyl, (23) isoquinolinyl, (24) quinolinyl, (25) pyridopyrazinyl, (26) pyranyl, (27)benzothienyl, (28) isobenzofuranyl or (29) isothiazolyl;

heteroarylalkyl (heteroaralkyl)-represents a heteroaryl group, as defined above, bound to an alkyl group, as defined above, preferably the alkyl group is -CH₂-, for example, -CH₂-(4- or 5-)imidazolyl;

heterocycloalkyl-represents a saturated, branched or unbranched carbocylic ring containing from 3 to 15 carbon atoms, preferably from 4 to 6 carbon atoms, which carbocyclic ring is interrupted by 1 to 3 hetero groups selected from -O-, -S-, - NR¹⁰- (wherein R¹⁰ is as defined above); suitable heterocycloalkyl groups include: (1) tetrahydrofuranyl (e.g., 2- or 3-tetrahydrofuranyl), (2) tetrahydrothienyl e.g., (2- or 3- tetrahydrothienyl), (3) piperidinyl (e.g., 2-, 3- or 4-piperidinyl), (4) pyrrolidinyl (e.g., 2- or 3-pyrrolidinyl), (5) 2- or 3-piperizinyl, (6) 2- or 4-dioxanyl, (7) tetrahydopyranyl and (8) morpholinyl.

15

20

25

The following solvents and reagents are referred to herein by the abbreviations indicated: ethanol (EtOH); ethyl acetate (EtOAc); N,N-dimethylformamide (DMF); trifluoroacetic acid (TFA); N-methylmorpholine (NMM); 1-hydroxybenzotriazole (HOBT); triethylamine (Et₃N); and 1-(3-dimethylaminopropyl)-3-ethyl carbodiimde hydrochloride (DEC).

Reference to the position of the substituents R¹, R², R³, and R⁴ is based on the numbered ring structure:

Preferably, compounds of Formula 1.0 are represented by compounds of Formula 1.1:

wherein the substituents are as defined for Formula 1.0.

Compounds of Formula 1.0 include compounds wherein R² and R⁴ are H, and R¹ and R³ are halo (preferably independently selected from Br or CI). For example, R¹ is Br and R³ is CI. These compounds include compounds wherein R¹ is in the 3-position and R³ is in the 8-position, e.g., 3-Br and 8-CI. Compounds of Formula 1.0 also include compounds wherein R² is H, and R¹, R³ and R⁴ are halo (preferably independently selected from Br or CI).

Preferably, R^2 is H and R^1 , R^3 and R^4 are halo; a is N and b, c and d are carbon; A and B are each H_2 ; the optional bond between C5 and C6 is absent; X is CH; and R^5 , R^6 , R^7 and R^8 are H. More preferably, R^1 , R^3 and R^4 are independently selected from Br or Cl. Still more preferably, R^2 is H, R^1 is Br, and R^3 and R^4 are independently selected from Cl and Br.

More preferably, compounds of Formula 1.0 are represented by compounds of Formula 1.2 and Formula 1.3:

10

20

25

30

wherein R^1 , R^3 and R^4 are each independently selected from halo, preferably, Br or Cl; and A, B, X and W are as defined for Formula 1.0. More preferably, A and B are each H_2 ; the optional bond between C5 and C6 is absent; and X is CH. Most preferably, R^1 is Br; R^3 and R^4 are independently Br or Cl, and still more preferably R^3 is Cl and R^4 is Cl or Br; A and B are each H_2 ; the optional bond between C5 and C6 is absent; and X is CH.

In the definition of R, in general, a preferred definition of aryl is phenyl, a preferred definition of aralkyl is benzyl, and preferred heteroaryl and heterocycloalkyl groups are as exemplified above.

Examples of -C(O)NR 10 R 11 substituents are those wherein R 10 and R 11 are H or alkyl.

Examples of -CH₂C(O)NR¹⁰R¹¹ substituents are those wherein R¹⁰ and R¹¹ are H or alkyl.

Examples of imidates for substituent R include groups wherein R¹³ is: (1) CN; (2) H; (3) -SO₂NR¹⁰R¹⁴ wherein R¹⁰ and R¹⁴ are selected from the group consisting of: H and alkyl (e.g., methyl); (4) -C(O)NR¹⁰R¹⁴ wherein R¹⁰ and R¹⁴ are selected from the group consisting of: H and alkyl (e.g., methyl); (5) -SO₂-alkyl; or (6) -C(O)-aryl. Examples of imidates also include groups wherein R¹² is phenyl.

For example, imidates for substituent R include groups wherein R¹³ is selected from the group consisting of: CN, -C(O)NH₂, H, -SO₂NH₂, -SO₂NHCH₃, -SO₂N(CH₃)₂, -C(O)NHCH₃, -SO₂CH₃ and -C(O)C₆H₅. Examples of imidates also include groups wherein R¹² is phenyl and R¹³ is selected from the group consisting of: CN, -C(O)NH₂, H, -SO₂NH₂, -SO₂NHCH₃, -SO₂N(CH₃)₂, -C(O)NHCH₃, -SO₂CH₃ and -C(O)C₆H₅.

Examples of imidamido groups for substituent R include groups wherein R¹³ is selected from the group consisting of: (1) CN; (2) H; (3) -OR¹⁰; (4) -SO₂NR¹⁰R¹⁴ wherein R¹⁰ and R¹⁴ are independently selected

10

20

25

30

from the group consisting of: H and alkyl (e.g., methyl), (5) -C(O)NR¹⁰R¹⁴ wherein R¹⁰ and R¹⁴ are independently selected from the group consisting of: H and alkyl (e.g., methyl); (6) -SO₂-alkyl; and (7) -C(O)-aryl. Examples of the imidamido groups also include groups wherein R¹⁰ and R¹⁴ shown in the imidamido structure (i.e., not the R¹⁰and R¹⁴ which are part of R¹³) are selected from the group consisting of H and alkyl (e.g., -CH₃) and wherein R¹⁴ is H or heteroaralkyl (e.g., 3-pyridylmethyl).

For example, imidamido groups for substituent R include groups wherein R^{13} is selected from the group consisting of: CN, H, -OCH₃, -OH, -SO₂NH₂, -SO₂NHCH₃, -SO₂N(CH₃)₂, -C(O)NH₂, -C(O)NHCH₃, -SO₂CH₃ and -C(O)C₆H₅. Examples of imidamido groups also include groups wherein R^{10} and R^{14} are selected from the group consisting of: H and

15 (i.e., 3-pyridylmethyl).

Examples of the imidamido substituents additionally include groups wherein: R^{10} and R^{14} are selected from the group consisting of H and 3-pyridylmethyl; and R^{13} is selected from the group consisting of: CN, H, -OCH₃, -OH, -SO₂NH₂, -SO₂NHCH₃, -SO₂N(CH₃)₂, -C(O)NH₂, -C(O)NHCH₃, -SO₂CH₃ and -C(O)C₆H₅.

In addition, examples of the imidamido substituents additionally include groups wherein: (1) R^{13} and R^{10} are H, and R^{14} is 3-pyridylmethyl; and (2) R^{10} and R^{14} are H, and R^{13} is selected from the group consisting of: CN, H, -OCH₃, -OH, -SO₂NH₂, -SO₂NHCH₃, -SO₂N(CH₃)₂, -C(O)NH₂, -C(O)NHCH₃, -SO₂CH₃ and -C(O)C₆H₅.

Examples of 1-amino-2-nitroethylene derivatives for substituent R include groups wherein R¹⁰ is alkyl, e.g., methyl.

When R is -COR¹⁶, R¹⁶ is preferably alkyl, e.g., methyl, or aralkyl, e.g., benzyl; examples of R¹⁶ heteroaryl groups are pyridyl, indolyl, pyrrolyl and N-substituted pyrrolyl (e.g., N-alkylpyrrolyl such as N-alkylpyrrol-2-yl, such as, N-methylpyrrol-2-yl). When R is -C(O)O-R¹⁶, R¹⁶ is preferably alkyl, e.g., methyl, or aralkyl, e.g., benzyl.

When R is
$$R^{17}$$
 R^{18} R^{19} and r is 0, R^{17} is preferably H,

10

15

alkyl, aralkyl or heteroaralkyl, and R^{18} and R^{19} are preferably H, $-C(O)OR^{20}$ wherein R^{20} is alkyl, $-SO_2R^{21}$ wherein R^{21} is alkyl, $-C(O)R^{21}$ wherein R^{21} is aryl or alkyl; when r is 1 or 2, R^{17} is preferably H and R^{18} and R^{19} are preferably alkyl.

When R is $-SO_2NR^{10}R^{14}$, R¹⁰ and R14 are preferably H or alkyl. When R is $-P(O)(R^{10})_2$, R¹⁰ is preferably alkyl.

When R is a sugar, it preferably has the formula

wherein R²³, R²⁴, R²⁵ and R²⁶ are -C(O)alkyl, especially acetyl.

Preferred R groups are -C(O)N(R¹⁰)₂, -CH₂C(O)N(R¹⁰)₂ wherein R¹⁰ is preferably H, and -SO₂-alkyl, preferably -SO₂CH₃.

Compounds of Formulas 1.2A and 1.3B:

$$R^{1}$$
 R^{3}
 R^{4}
 R^{3}
 R^{4}
 R^{4}
 R^{4}
 R^{3}
 R^{4}
 R^{4}
 R^{5}
 R^{4}
 R^{5}
 R^{4}
 R^{5}
 R^{4}
 R^{5}
 R^{5}

are preferred when X is CH or N, and R1, R3 and R4 are halo.

The preferred compounds of this invention are represented by the compounds of Formulas:

wherein R¹, R³ and R⁴ are halo and the remaining substituents are as defined above, with compounds of Formula 1.5A being more preferred.

10

15

20

25

30

35

Lines drawn into the ring systems indicate that the indicated bond may be attached to any of the substitutable ring carbon atoms.

Certain compounds of the invention may exist in different isomeric (e.g., enantiomers and diastereoisomers) forms. The invention contemplates all such isomers both in pure form and in admixture, including racemic mixtures. Enol forms are also included.

Certain tricyclic compounds will be acidic in nature, e.g. those compounds which possess a carboxyl or phenolic hydroxyl group. These compounds may form pharmaceutically acceptable salts. Examples of such salts may include sodium, potassium, calcium, aluminum, gold and silver salts. Also contemplated are salts formed with pharmaceutically acceptable amines such as ammonia, alkyl amines, hydroxyalkylamines, N-methylglucamine and the like.

Certain basic tricyclic compounds also form pharmaceutically acceptable salts, e.g., acid addition salts. For example, the pyridonitrogen atoms may form salts with strong acid, while compounds having basic substituents such as amino groups also form salts with weaker acids. Examples of suitable acids for salt formation are hydrochloric, sulfuric, phosphoric, acetic, citric, oxalic, malonic, salicylic, malic, fumaric, succinic, ascorbic, maleic, methanesulfonic and other mineral and carboxylic acids well known to those in the art. The salts are prepared by contacting the free base form with a sufficient amount of the desired acid to produce a salt in the conventional manner. The free base forms may be regenerated by treating the salt with a suitable dilute aqueous base solution such as dilute aqueous NaOH, potassium carbonate, ammonia and sodium bicarbonate. The free base forms differ from their respective salt forms somewhat in certain physical properties, such as solubility in polar solvents, but the acid and base salts are otherwise equivalent to their respective free base forms for purposes of the invention.

All such acid and base salts are intended to be pharmaceutically acceptable salts within the scope of the invention and all acid and base salts are considered equivalent to the free forms of the corresponding compounds for purposes of the invention.

Compounds of the invention may be prepared according to the procedures described in WO 95/10516 published April 20, 1995, copending Application Serial No. 08/410,187 filed March 24, 1995, copending Application Serial No. 08/577,951 filed December 22, 1995, and co-pending Application Serial No. 08/615,760, filed March 13, 1996,

the disclosures of each being incorporated herein by reference thereto; and according to the procedures described below.

Compounds of the invention can be prepared by reacting a compound of the formula:

5

10

15

wherein all substituents are as defined for Formula 1.0, with 1-N-t-butoxycarbonylpyrrolidinyl acetic acid under standard coupling conditions e.g., at room temperature in a solvent such as DMF and in the presence of coupling agents such as DEC, HOBT and N-methylmorpholine, to produce a compound of the formula:

or by reacting a compound of Formula 19.0 with N-boc-homoproline methyl ester under standard coupling conditions e.g., at room temperature in a solvent such as DMF and in the presence of coupling agents such as DEC, HOBT and N-methylmorpholine, to produce a compound of the formula:

A compound of Formula 20.0 or 20.1 is then reacted with TFA followed by NaOH to produce a compound of Formula 21.0 or 21.1, respectively:

$$R^{1}$$
 A B R^{3} R^{1} A B R^{3} R^{4} B R^{4} B R^{5} R^{7} (21.1) R^{6} R^{8} R^{1} R^{8} R^{1} R^{1} R^{2} R^{2} R^{3} R^{4} R^{5} R^{6} R^{8} R^{8} R^{1} R^{1} R^{2} R^{3} R^{4} R^{5} R^{6} R^{7} R^{7} R^{7} R^{7} R^{8} R^{1} R^{1} R^{1} R^{2} R^{3} R^{4} R^{5} R^{5} R^{6} R^{8} R^{1} R^{1} R^{1} R^{2} R^{3} R^{4} R^{5} R^{5} R^{5} R^{7} R^{7}

5

1-N-t-butoxycarbonylpyrrolidinyl acetic acid is prepared according to the procedure described in <u>J. Med. Chem.</u>, <u>33</u> (1990), p. 71-77, by reacting homo-ß-proline with di-tert-butyl dicarbonate at pH 9. Using (R)-(-) or (S)-(+)-homo-ß-proline produces the corresponding (R)-(-) or (S)-(+) t-butoxy compound, which in turn will produce the corresponding (R)-(-) or (S)-(+) compound of Formula 1.0. N-Boc-homoproline, prepared according to the procedure described in <u>Helvita Chimica Acta</u>, <u>59</u>, (1976), p. 1918, produces the (S) isomer of the compound of Formula 21.1.

Compounds of Formula 19.0 can be prepared according to the procedures disclosed in WO 95/10516 published April 20, 1995 and Applications Serial No. 08/577,951 filed December 22, 1995, and Serial No. 08/615,760, filed March 13, 1996, the disclosures of which have already been incorporated herein by reference thereto.

For example, preparation of the compounds:

5

10

15

are disclosed in Preparative Example 8, Example 18, and Preparative Examples 4, 6, 7, 9 and 10, respectively, of Application Serial No. 08/615,760. These intermediate compounds, representative of the compounds of Formula 19.0, can be reacted with 1-N-t-butoxycarbonyl-pyrrolidinyl acetic acid or N-boc-homoproline to prepare the respective compounds of Formulas 21.0.

Compounds of formula (19.0) are also prepared as disclosed in U.S. 5,151,423 and according to methods described below. Compounds of formula (19.0) wherein the C-3 postion of the pyridine ring in the tricyclic structure is substituted by bromo and R³ and R⁴ are independently selected from hydrogen and halo can also be prepared by a procedure comprising the following steps:

(a) reacting an amide of the formula

wherein R^{11a} is Br, R^{5a} is hydrogen and R^{6a} is C_1 - C_6 alkyl, aryl or heteroaryl; R^{5a} is C_1 - C_6 alkyl, aryl or heteroaryl and R^{6a} is hydrogen; R^{5a} and R^{6a} are independently selected from the group consisting of C_1 - C_6 alkyl and aryl; or R^{5a} and R^{6a} , together with the nitrogen to which they are attached, form a ring comprising 4 to 6 carbon atoms or comprising 3 to 5 carbon atoms and one hetero moiety selected from the group consisting of -O- and -NR^{9a}-, wherein R^{9a} is H, C_1 - C_6 alkyl or phenyl;

10 with a compound of the formula

wherein R^{1a}, R^{2a}, R^{3a} and R^{4a} are are independently selected from the group consisting of hydrogen and halo and R^{7a} is CI or Br, in the presence of a strong base to obtain a compound of the formula

15

- (b) reacting a compound of step (a) with
 - (i) POCI₃ to obtain a cyano compound of the formula

Br
$$\mathbb{R}^{1a}$$
 \mathbb{R}^{2a} \mathbb{R}^{3a} \mathbb{R}^{4a} ; or

(ii) DIBALH to obtain an adlehyde of the formula

20

(c) reacting the cyano compound or the aldehyde with a piperidine derivative of the formula

10

15

wherein L is a leaving group selected from the group consisting of Cl and Br, to obtain a ketone or an alcohol of the formula below, respectively:

(d)(i) cyclizing the ketone with CF₃SO₃H to obtain a compound of formula (19.0) wherein the dotted line represents a double bond; or

(d)(ii) cyclizing the alcohol with polyphosphoric acid to obtain a compound of formula (19.0) wherein the dotted line represents a single bond.

Methods for preparing compounds of formula (19.0) disclosed in WO 95/10516, U.S. 5,151,423 and described below employ a tricyclic ketone intermediate. Such intermediates of the formula

wherein R^{11b}, R^{1a}, R^{2a}, R^{3a} and R^{4a} are independently selected from the group consisting of hydrogen and halo, can be prepared by the following process comprising:

(a) reacting a compound of the formula

(i) with an amine of the formula NHR^{5a}R^{6a}, wherein R^{5a} and R^{6a} are as defined in the process above; in the presence of a palladium
 catalyst and carbon monoxide to obtain an amide of the formula:

(ii) with an alcohol of the formula $R^{10a}OH$, wherein R^{10a} is C_1 - C_6 lower alkyl or C_3 - C_6 cycloalkyl, in the presence of a palladium catalyst and carbon monoxide to obtain the ester of the formula

followed by reacting the ester with an amine of formula NHR5aR6a to obtain the amide:

(b) reacting the amide with an iodo-substituted benzyl compound of the formula

5

10

25

wherein R^{1a}, R^{2a}, R^{3a}, R^{4a} and R^{7a} are as defined above, in the presence of a strong base to obtain a compound of the formula

- (c) cyclizing a compound of step (b) with a reagent of the formula R8aMgL, wherein R8a is C1-C8 alkyl, aryl or heteroaryl and L is Br or Cl, provided that prior to cyclization, compounds wherein R5a or R6a is hydrogen are reacted with a suitable N-protecting group.
- (+)-Isomers of compounds of formula (19.0) wherein X is C and the double bond is present can be prepared with high enantioselectivity by using a process comprising enzyme catalyzed transesterification. 15 Preferably, a racemic compound of formula (19.0), wherein X is C and the double bond is present, is reacted with an enzyme such as Toyobo LIP-300 and an acylating agent such as trifluoroethly isobutyrate; the resultant (+)-amide is then hydrolyzed, for example by refluxing with an acid such as H₂SO₄, to obtain the corresponding optically enriched (+)-isomer. The 20 double bond can then be reduced by methods well known in the art, e.g., by using DIBAL. Alternatively, a racemic compound of formula (19.0) wherein X is CH and the double bond is not present, can be prepared by first reducing a compound of formula (19.0) wherein X is C and the double bond is present, to the corresponding racemic compound of formula (19.0) wherein X is CH and then treating with the enzyme (Toyobo LIP-300) and acylating agent as described above to obtain the (+)-amide, which is hydrolyzed to obtain the optically enriched (+)-isomer. In a preferred enzymatic process, the C-10 substituent is not hydrogen.

10

15

20

25

Compounds of formula (1.0) comprising a pyridyl N-oxide in the tricyclic portion of the molecule can be prepared by procedures well known in the art. For example, the compound of formula (19.0) can be reacted with MCPBA in a suitable organic solvent, e.g., CH₂Cl₂ (usually anhydrous), at a suitable temperature, to obtain an N-oxide of formula (19.1)

Generally, the organic solvent solution of formula (19.0) is cooled to about 0°C before the MCPBA is added. The reaction is then allowed to warm to room temperature during the reaction period. The desired product can be recovered by standard separation means, for example, the reaction mixture can be washed with an aqueous solution of a suitable base, e.g., saturated NaHCO₃ or NaOH (e.g., i N NaOH), and then dried over anhydrous MgSO₄. The solution containing the product can be concentrated in vacuo, and the product can be purified by standard means, e.g., by chromatography using silica gel (e.g., flash column chromatography).

To produce the compounds of Formula 1.0, compounds of Formula 21 are reacted with reagents appropriate for attaching the various R groups as exemplified below. Those skilled in the art will appreciate that the methods of preparing of compounds of Formula 1.0 are not limited to the following examples, but that other procedures known in the art may also be applicable.

Following are typical examples of the preparation of various starting materials, including (R)-(-) and (S)-(+) 1-N-t-butoxycarbonylpyrrolidinyl-3-acetic acid, and of compounds of formula i.

PREPARATIVE EXAMPLE 1

(R)-(-) 1-N-t-butoxycarbonylpyrrolidinyl-3-acetic acid

10

15

Suspend 3.8 g (29.43 mmol) of (R)-homo-b-proline 1 in 75 mL of CH₃OH-H₂O (1:1). Adjust to pH with 1 N NaOH. Add 7.06 g (32.34 mmol) di-tert-butyl dicarbonate slowly (25 min) while maintaining at pH 9 and stir the mixture at room temperature overnight. Concentrate the mixture *in vacuo* to a residue, then partition the residue between 100 mL CH₂Cl₂ and 100 mL of 10% citric acid (aqueous). Dry the organic phase over MgSO₄ and concentrate in *in vacuo* to give 2.1 g of compound 3, m. p. = 100 °C; Mas Spec.: MH+ = 230.

PREPARATIVE EXAMPLE 2

(S)-(+) 1-N-t-butoxycarbonylpyrrolidinyl-3-acetic

React 1.9 g (1.47 mmol) of (S)-homo-b-proline 2 with 3.53 g (1.61 mmol) of di-tert-butyl dicarbonate using substantially the same procedure as described above to give 2.8 g of compound 4, m.p. = $102 \,^{\circ}$ C; MH+= 230; ¹H NMR (CDCl₃, 200 MHz): 3.2-3.7 (m, 3H); 2.9 (m, 1H); 2.4-2.6 (m, 3H); 2.1 (m, 2H); 1.55 (m, 1H); 1.4 (s, 9H).

PREPARATIVE EXAMPLE 3

Step A:

$$O_2N$$
 N
 H
 $3A(i)$
 O_2Et
 O_2Et
 O_2Et
 O_2Et
 O_2Et
 O_2Et
 O_2Et

10

Combine 14.95 g (39 mmol) of 8-chloro-11-(1-ethoxy-carbonyl-4-piperidinyl)-11H-benzo[5,6]cyclohepta[1,2-b]pyridine and 150 mL of CH₂Cl₂, then add 13.07 g (42.9 mmol) of (nBu)₄NNO₃ and cool the mixture to 0°C. Slowly add (dropwise) a solution of 6.09 mL (42.9 mmol) of TFAA in 20 mL of CH₂Cl₂ over 1.5 hours. Keep the mixture at 0°C overnight, then wash successively with saturated NaHCO₃ (aqueous), water and brine. Dry the organic solution over Na₂SO₄, concentrate *in vacuo* to a residue and chromatograph the residue (silica gel, EtOAc/hexane gradient) to give 4.32 g and 1.90 g of the two product compounds 3A(i) and 3A(ii), respectively.

Mass Spec. for compound 3A(i): MH+ = 428.2; Mass Spec. for compound 3A(ii): MH+ = 428.3 Step B:

$$O_2N$$
 N
 H
 O_2Et
 O_2Et
 O_2Et

Combine 22.0 g (51.4 mmol) of the product 3A(i) from Step A, 150 mL of 85% EtOH (aqueous), 25.85 g (0.463 mole) of Fe powder and 2.42 g (21.8 mmol) of CaCl₂, and heat at reflux overnight. Add 12.4 g (0.222 mole) of Fe powder and 1.2 g (10.8 mmol) of CaCl₂ and heat at reflux for 2 hours. Add another 12.4 g (0.222 mole) of Fe powder and 1.2 g (10.8 mmol) of CaCl₂ and heat at reflux for 2 hours more. Filter the hot mixture through celite[®], wash the celite[®] with 50 mL of hot EtOH and concentrate the filtrate *in vacuo* to a residue. Add 100 mL of anhydrous EtOH, concentrate to a residue and chromatograph the residue (silica gel, MeOH/CH₂Cl₂ gradient) to give 16.47 g of the product compound.

Combine 16.47 g (41.4 mmol) of the product from Step B, and 150 mL of 48% HBr (aqueous) and cool to -3°C. Slowly add (dropwise) 18 mL

15

20

of bromine, then slowly add (dropwise) a solution of 8.55 g (0.124 mole) of NaNO₂ in 85 mL of water. Stir for 45 minutes at -3° to 0°C, then adjust to pH = 10 by adding 50% NaOH (aqueous). Extract with EtOAc, wash the extracts with brine and dry the extracts over Na₂SO₄. Concentrate to a residue and chromatograph (silica gel, EtOAc/hexane gradient) to give 10.6 g and 3.28 g of the two product compounds 3C(i) and 3C(ii), respectively.

Mass Spec. for compound 3C(i): MH+ = 461.2; Mass Spec. for compound 3C(ii): MH+ = 539

10 Step D:

Hydrolyze the product 3C(i) of Step C by dissolving in concentrated HCl and heating to about 100° C for @ 16 hours. Cool the mixture, the neutralize with 1 M NaOH (aqueous). Extract with CH_2Cl_2 , dry the extracts over MgSO₄, filter and concentrate *in vacuo* to the title compound. Mass Spec.: MH+ = 466.9

PREPARATIVE EXAMPLE 4

Step A:

10

Combine 25.86 g (55.9 mmol) of 4-(8-chloro-3-bromo-5,6-dihydro-11H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-ylidene)-1-piperidine-1carboxylic acid ethyl ester and 250 mL of concentrated H₂SO₄ at -5°C, then add 4.8 g (56.4 mmol) of NaNO3 and stir for 2 hours. Pour the mixture into 600 g of ice and basify with concentrated NH₄OH (aqueous). Filter the mixture, wash with 300 mL of water, then extract with 500 mL of CH₂Cl₂. Wash the extract with 200 mL of water, dry over MgSO₄, then filter and concentrate in vacuo to a residue. Chromatograph the residue (silica gel, 10% EtOAc/ CH₂Cl₂) to give 24.4 g (86% yield) of the product. m.p. = $165-167^{\circ}$ C, Mass Spec.: MH⁺ = 506, 508 (CI). calculated - C, 52.13; H, 4.17; N, 8.29 elemental analysis:

found - C, 52.18; H, 4.51; N, 8.16

Step B:

15

Combine 20 g (40.5 mmol) of the product of Step A and 200 mL of concentrated H₂SO₄ at 20°C, then cool the mixture to 0°C. Add 7.12 g (24.89 mmol) of 1,3-dibromo-5,5-dimethyl-hydantoin to the mixture and stir for 3 hours at 20°C. Cool to 0°C, add an additional 1.0 g (3.5 mmol) of the dibromohydantoin and stir at 20°C for 2 hours. Pour the mixture into 400 g of ice, basify with concentrated NH4OH (aqueous) at 0°C, and collect the resulting solid by filtration. Wash the solid with 300 mL of water, slurry in 200 mL of acetone and filter to provide 19.79 g (85.6% yield) of the product. m.p. = 236-237°C, Mass Spec.: MH+ = 586 (CI). calculated - C, 45.11; H, 3.44; N, 7.17 elemental analysis:

found - C, 44.95; H, 3.57; N, 7.16

25

20

Step C:

Combine 25 g (447 mmol) of Fe filings, 10 g (90 mmol) of CaCl₂ and a suspension of 20 g (34.19 mmol) of the product of Step B in 700 mL of 90:10 EtOH/water at 50°C. Heat the mixture at reflux overnight, filter through Celite[®] and wash the filter cake with 2 X 200 mL of hot EtOH.

Combine the filtrate and washes, and concentrate *in vacuo* to a residue. Extract the residue with 600 mL of CH₂Cl₂, wash with 300 mL of water and dry over MgSO₄. Filter and concentrate *in vacuo* to a residue, then chromatograph (silica gel, 30% EtOAc/CH₂Cl₂) to give 11.4 g (60% yield) of the product. m.p. = 211-212°C, Mass Spec.: MH+ = 556 (CI).

10 elemental analysis:

calculated - C, 47.55; H, 3.99; N, 7.56 found - C, 47.45; H, 4.31; N, 7.49

Step D:

Slowly add (in portions) 20 g (35.9 mmol) of the product of Step C to a solution of 8 g (116 mmol) of NaNO₂ in 120 mL of concentrated HCl (aqueous) at -10°C. Stir the resulting mixture at 0°C for 2 hours, then slowly add (dropwise) 150 mL (1.44 mole) of 50% H₃PO₂ at 0°C over a 1 hour period. Stir at 0°C for 3 hours, then pour into 600 g of ice and basify with concentrated NH₄OH (aqueous). Extract with 2 X 300 mL of CH₂Cl₂, dry the extracts over MgSO₄, then filter and concentrate *in vacuo* to a residue. Chromatograph the residue (silica gel, 25% EtOAc/ hexanes) to give 13.67 g (70% yield) of the product. m.p. = 163-165°C, Mass Spec.: MH+ = 541 (Cl).

elemental analysis:

calculated - C, 48.97; H, 4.05; N, 5.22 found - C, 48.86; H, 3.91; N, 5.18

Step E:

25

10

15

20

Combine 6.8 g (12.59 mmol) of the product of Step D and 100 mL of concentrated HCI (aqueous) and stir at 85°C overnight. Cool the mixture, pour it into 300 g of ice and basify with concentrated NH₄OH (aqueous). Extract with 2 x 300 mL of CH₂Cl₂, then dry the extracts over MgSO₄. Filter, concentrate *in vacuo* to a residue, then chromatograph (silica gel, 10% MeOH/EtOAc + 2% NH₄OH (aq.)) to give 5.4 g (92% yield) of the title compound. m.p. = 172-174°C, Mass Spec.: MH+ = 469 (FAB). elemental analysis: calculated - C, 48.69; H, 3.65; N, 5.97

found - C, 48.83; H, 3.80; N, 5.97

PREPARATIVE EXAMPLE 5

Step A:

Hydrolyze 2.42 g of 4-(8-chloro-3-bromo-5,6-dihydro-11H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-ylidene)-1-piperidine-1-carboxylic acid ethyl ester via substantially the same procedure as described in Preparative Example 3, Step D, to give 1.39 g (69% yield) of the product. Step B:

Combine 1 g (2.48 mmol) of the product of Step A and 25 mL of dry toluene, add 2.5 mL of 1 M DIBAL in toluene and heat the mixture at reflux.

After 0.5 hours, add another 2.5 mL of 1 M DIBAL in toluene and heat at reflux for 1 hour. (The reaction is monitored by TLC using 50% MeOH/CH₂Cl₂ +NH₄OH (aqueous).) Cool the mixture to room temperature, add 50 mL of 1 N HCl (aqueous) and stir for 5 min. Add 100 mL of 1 N NaOH (aqueous), then extract with EtOAc (3 X 150 mL). Dry the extracts over MgSO₄, filter and concentrate *in vacuo* to give 1.1 g of the title compound.

PREPARATIVE EXAMPLE 6

[racemic as well as (+)- and (-)-isomers]

10 Step A:

15

20

25

Combine 16.6 g (0.03 mole) of the product of Preparative Example 4, Step D, with a 3:1 solution of CH₃CN and water (212.65 mL CH₃CN and 70.8 mL of water) and stir the resulting slurry overnight at room temperature. Add 32.833 g (0.153 mole) of NaIO₄ and then 0.31 g (2.30 mmol) of RuO2 and stir at room temperature give 1.39 g (69% yield) of the product. (The addition of RuO is accompanied by an exothermic reaction and the temperature climbs from 20° to 30°C.) Stir the mixture for 1.3 hrs. (temperature returned to 25°C after about 30 min.), then filter to remove the solids and wash the solids with CH2Cl2. Concentrate the filtrate in vacuo to a residue and dissolve the residue in CH₂Cl₂. Filter to remove insoluble solids and wash the solids with CH2Cl2. Wash the filtrate with water, concentrate to a volume of about 200 mL and wash with bleach, then with water. Extract with 6 N HCI (aqueous). Cool the aqueous extract to 0°C and slowly add 50% NaOH (aqueous) to adjust to pH = 4 while keeping the temperature <30°C. Extract twice with CH₂Cl₂, dry over MgSO₄ and concentrate in vacuo to a residue. Slurry the residue in 20

10

15

20

25

mL of EtOH and cool to 0°C. Collect the resulting solids by filtration and dry the solids *in vacuo* to give 7.95 g of the product. ¹H NMR (CDCl₃, 200 MHz): 8.7 (s, 1H); 7.85 (m, 6H); 7.5 (d, 2H); 3.45 (m, 2H); 3.15 (m, 2H). Step B:

Combine 21.58 g (53.75 mmol) of the product of Step A and 500 mL of an anhydrous 1:1 mixture of EtOH and toluene, add 1.43 g (37.8 mmol) of NaBH₄ and heat the mixture at reflux for 10 min. Cool the mixture to 0°C, add 100 mL of water, then adjust to pH≈ 4-5 with 1 M HCl (aqueous) while keeping the temperature <10°C. Add 250 mL of EtOAc and separate the layers. Wash the organic layer with brine (3 X 50 mL) then dry over Na₂SO₄. Concentrate *in vacuo* to a residue (24.01 g) and chromatograph the residue (silica gel, 30 % hexane/CH₂Cl₂) to give the product. Impure fractions were purified by rechromatography. A total of 18.57 g of the product was obtained. ¹H NMR (DMSO-d₆, 400 MHz): 8.5 (s, 1H); 7.9 (s, 1H); 7.5 (d of d, 2H); 6.2 (s, 1H); 6.1 (s, 1H); 3.5 (m, 1H); 3.4 (m, 1H); 3.2 (m, 2H).

Step C:

Combine 18.57 g (46.02 mmol) of the product of Step B and 500 mL of CHCl₃, then add 6.70 mL (91.2 mmol) of SOCl₂, and stir the mixture at room temperature for 4 hrs. Add a solution of 35.6 g (0.413 mole) of piperazine in 800 mL of THF over a period of 5 min. and stir the mixture for 1 hr. at room temperature. Heat the mixture at reflux overnight, then cool to room temperature and dilute the mixture with 1 L of CH₂Cl₂. Wash with water (5 X 200 mL), and extract the aqueous wash with CHCl₃ (3 X 100 mL). Combine all of the organic solutions, wash with brine (3 X 200 mL) and dry over MgSO₄. Concentrate *in vacuo* to a residue and

chromatograph (silica gel, gradient of 5%, 7.5%, 10% MeOH/CH₂Cl₂ + NH₄OH) to give 18.49 g of the title compound as a racemic mixture. Step D - Separation of Enantiomers:

The racemic title compound of Step C is separated by preparative chiral chromatography (Chiralpack AD, 5 cm X 50 cm column, flow rate 100 mL/min., 20% iPrOH/hexane + 0.2% diethylamine), to give 9.14 g of the (+)-isomer and 9.30 g of the (-)-isomer.

Physical chemical data for (+)-isomer: m.p. = 74.5° - 77.5° C; Mass 10 Spec. MH⁺ = 471.9; [a]²⁵_D = $+97.4^{\circ}$ (8.48 mg/ 2mL MeOH).

Physical chemical data for (-)-isomer: m.p. = 82.9°-84.5°C; Mass Spec. MH+ = 471.8; $[a]_D^{25} = -97.4^{\circ}$ (8.32 mg/ 2mL MeOH).

PREPARATIVE EXAMPLE 7

15 <u>Step A:</u>

Combine 15 g (38.5 mmol) of 4-(8-chloro-3-bromo-5,6-dihydro-11H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-ylidene)-1-piperidine-1-carboxylic acid ethyl ester and 150 mL of conc. H₂SO₄ at -5°C, then add 3.89 g (38.5 mmol) of KNO₃ and stir for 4 h. Pour the mixture into 3 L of ice and basify with 50% NaOH (aqueous). Extract with CH₂Cl₂, dry over MgSO₄, then filter and concentrate *in vacuo* to a residue. Recrystallize the residue from acetone to give 6.69 g of the product. ¹H NMR (CDCl₃, 200 MHz): 8.5 (s, 1H); 7.75 (s, 1H); 7.6 (s, 1H); 7.35 (s, 1H); 4.15 (q, 2H); 3.8 (m, 2H); 3.5-3.1 (m, 4H); 3.0-2.8 (m, 2H); 2.6-2.2 (m, 4H); 1.25 (t, 3H).

10 Step B:

Combine 6.69 g (13.1 mmol) of the product of Step A and 100 mL of 85% EtOH/water, add 0.66 g (5.9 mmol) of CaCl₂ and 6.56 g (117.9 mmol) of Fe and heat the mixture at reflux overnight. Filter the hot reaction mixture through celite® and rinse the filter cake with hot EtOH. Concentrate the filtrate *in vacuo* to give 7.72 g of the product. Mass Spec.: MH+ = 478.0

Step C:

15

20

25

Combine 7.70 g of the product of Step B and 35 mL of HOAc, then add 45 mL of a solution of Br₂ in HOAc and stir the mixture at room temperature overnight. Add 300 mL of 1 N NaOH (aqueous), then 75 mL of 50% NaOH (aqueous) and extract with EtOAc. Dry the extract over MgSO₄ and concentrate *in vacuo* to a residue. Chromatograph the residue (silica gel, 20%-30% EtOAc/hexane) to give 3.47 g of the product

10

15

(along with another 1.28 g of partially purified product).

Mass Spec.: MH+ = 555.9.

¹H NMR (CDCl₃, 300 MHz): 8.5 (s, 1H); 7.5 (s, 1H); 7.15 (s, 1H); 4.5 (s, 2H); 4.15 (m, 3H); 3.8 (br s, 2H); 3.4-3.1 (m, 4H); 9-2.75 (m, 1H); 2.7-2.5 (m, 2H); 2.4-2.2 (m, 2H); 1.25 (m, 3H).

Step D:

Combine 0.557 g (5.4 mmol) of t-butylnitrite and 3 mL of DMF, and heat the mixtre at to 60°-70°C. Slowly add (dropwise) a mixture of 2.00 g (3.6 mmol) of the product of Step C and 4 mL of DMF, then cool the mixture to room temperature. Add another 0.64 mL of t-butylnitrite at 40°C and reheat the mixture to 60°-70°C for 0.5 hrs. Cool to room temperature and pour the mixture into 150 mL of water. Extract with CH₂Cl₂, dry over MgSO₄ and concentrate *in vacuo* to a residue. Chromatograph the residue (silica gel, 10%-20% EtOAc/hexane) to give 0.74 g of the product. Mass Spec.: MH+ = 541.0. 1H NMR (CDCl3, 200 MHz): 8.52 (s, 1H); 7.5 (d, 2H); 7.2 (s, 1H); 4.15 (q, 2H); 3.9-3.7 (m, 2H); 3.5-3.1 (m, 4H); 3.0-2.5 (m, 2H); 2.4-2.2 (m, 2H); 2.1-1.9 (m, 2H); 1.26 (t, 3H).

20

25

Combine 0.70 g (1.4 mmol) of the product of Step D and 8 mL of concentrated HCl (aqueous) and heat the mixture at reflux overnight. Add 30 mL of 1 N NaOH (aqueous), then 5 mL of 50% NaOH (aqueous) and extract with CH_2Cl_2 . Dry the extract over MgSO₄ and concentrate *in vacuo* to give 0.59 g of the title compound. Mass Spec.: $M^+ = 468.7$. m.p. = 123.9°-124.2°C.

PREPARATIVE EXAMPLE 8

[racemic as well as (+)- and (-)-isomers]

Step A:

5

10

15

Prepare a solution of 8.1 g of the title compound from Preparative Example 7 in toluene and add 17.3 mL of a 1M solution of DIBAL in toluene. Heat the mixture at reflux and slowly add (dropwise) another 21 mL of 1 M DIBAL/toluene solution over a period of 40 min. Cool the reaction mixture to about 0°C and add 700 mL of 1 M HCl (aqueous). Separate and discard the organic phase. Wash the aqueous phase with CH₂Cl₂, discard the extract, then basify the aqueous phase by adding 50% NaOH (aqueous). Extract with CH₂Cl₂, dry the extract over MgSO₄ and concentrate *in vacuo* to give 7.30 g of the title compound, which is a racemic mixture of enantiomers.

Step B - Separation of Enantiomers:

The racemic title compound of Step A is separated by preparative chiral chromatography (Chiralpack AD, 5 cm X 50 cm column, using 20%

iPrOH/hexane + 0.2% diethylamine), to give the (+)-isomer and the (-)-isomer of the title compound.

Physical chemical data for (+)-isomer: m.p. = 148.8°C; Mass Spec. MH+ = 469; $[a]_D^{25}$ = +65.6° (mg/ 2mL MeOH).

Physical chemical data for (-)-isomer: m.p. = 112° C; Mass Spec. MH⁺ = 469; [a]_D²⁵ = -65.2° (mg/ 2mL MeOH).

PREPARATIVE EXAMPLE 9

[racemic as well as (+)- and (-)-isomers]

10 Step A:

Combine 40.0 g (0.124 mole) of the starting ketone and 200 mL of H₂SO₄ and cool to 0°C. Slowly add 13.78 g (0.136 mole) of KNO₃ over a period of 1.5 hrs., then warm to room temperature and stir overnight. Work up the reaction using substantially the same procedure as described for Preparative Example 4, Step A. Chromatograph (silica gel, 20%, 30%, 40%, 50% EtOAc/hexane, then 100% EtOAc) to give 28 g of the 9-nitro product, along with a smaller quantity of the 7-nitro product and 19 g of a mixture of the 7-nitro and 9-nitro compounds.

20 Step B:

15

$$\begin{array}{c|c} Br & & & Br & & \\ NO_2 & & & & NH_2 \end{array}$$

React 28 g (76.2 mmol) of the 9-nitro product of Step A, 400 mL of 85% EtOH/water, 3.8 g (34.3 mmol) of CaCl₂ and 38.28 g (0.685 mole) of Fe using substantially the same procedure as described for Preparative Example 4, Step C, to give 24 g of the product

5 Step C:

Combine 13 g (38.5 mmol) of the product of Step B, 140 mL of HOAc and slowly add a solution of 2.95 mL (57.8 mmol) of Br₂ in 10 mL of HOAc over a period of 20 min. Stir the reaction mixture at room temperature, then concentrate *in vacuo* to a residue. Add CH_2Cl_2 and water, then adjust to pH = 8-9 with 50% NaOH (aqueous). Wash the organic phase with water, then brine and dry over Na_2SO_4 . Concentrate *in vacuo* to give 11.3 g of the product.

Step D:

15

20

30

10

Cool 100 mL of concentrated HCl (aqueous) to 0°C, then add 5.61 g (81.4 mmol) of NaNO₂ and stir for 10 min. Slowly add (in portions) 11.3 g (27.1 mmol) of the product of Step C and stir the mixture at 0°-3°C for 2.25 hrs. Slowly add (dropwise) 180 mL of 50% H_3PO_2 (aqueous) and allow the mixture to stand at 0°C overnight. Slowly add (dropwise) 150 mL of 50% NaOH over 30 min., to adjust to pH = 9, then extract with CH_2CI_2 . Wash the extract with water, then brine and dry over Na_2SO_4 . Concentrate *in vacuo* to a residue and chromatograph (silica gel, 2% EtOAc/ CH_2CI_2) to give 8.6 g of the product.

25 Step E:

Combine 8.6 g (21.4 mmol) of the product of Step D and 300 mL of MeOH and cool to 0°-2°C. Add 1.21 g (32.1 mmol) of NaBH₄ and stir at -0°C for 1 hr. Add another 0.121 g (3.21 mmol) of NaBH₄, stir for 2 hr. at 0°C, then let stand overnight at 0°C. Concentrate *in vacuo* to a residue

then partition the residue between CH₂Cl₂ and water. Separate the organic phase and concentrate *in vacuo* (50°C) to give 8.2 g of the product.

Step F:

5

10

15

Combine 8.2 g (20.3 mmol) of the product of Step E and 160 mL of CH₂Cl₂, cool to 0°C, then slowly add (dropwise) 14.8 mL (203 mmol) of SOCl₂ over a 30 min. period. Warm the mixture to room temperature and stir for 4.5 hrs., then concentrate *in vacuo* to a residue, add CH₂Cl₂ and wash with 1 N NaOH (aqueous) then brine and dry over Na₂SO₄. Concentrate *in vacuo* to a residue, then add dry THF and 8.7 g (101 mmol) of piperazine and stir at room temperature overnight. Concentrate *in vacuo* to a residue, add CH₂Cl₂, and wash with 0.25 N NaOH (aqueous), water, then brine. Dry over Na₂SO₄ and concentrate *in vacuo* to give 9.46 g of the crude product. Chromatograph (silica gel, 5% MeOH/CH₂Cl₂ + NH₃) to give 3.59 g of the title compound, as a racemate. ¹H NMR (CDCl₃, 200 MHz): 8.43 (d, 1H); 7.55 (d, 1H); 7.45 (d, 1H); 7.11 (d, 1H); 5.31 (s, 1H); 4.86-4.65 (m, 1H); 3.57-3.40 (m, 1H); 2.98-2.55 (m, 6H); 2.45-2.20 (m, 5H).

20 Step G - Separation of Enantiomers:

The racemic title compound from Step F (5.7 g) is chromatographed as described for Preparative Example 6, Step D, using 30% iPrOH/hexane + 0.2% diethylamine, to give 2.88 g of the R-(+)-isomer and 2.77 g of the S-(-)-isomer of the title compound.

Physical chemical data for the R-(+)-isomer: Mass Spec. MH+ = 470; [a] $_{\rm D}^{25}$ = $\pm 12.1^{\circ}$ (10.9 mg/ 2mL MeOH).

Physical chemical data for the S-(-)-isomer: Mass Spec. MH+ = 470; [a] $_{\rm D}^{25}$ = -13.2° (11.51 mg/ 2mL MeOH).

PREPARATIVE EXAMPLE 10

10

15

20

25

[racemic as well as (+)- and (-)-isomers]

Step A:

Combine 13 g (33.3 mmol) of the title compound from Preparative Example 4, Step D, and 300 mL of toluene at 20°C, then add 32.5 mL (32.5 mmol) of a 1 M solution of DIBAL in toluene. Heat the mixture at reflux for 1 hr., cool to 20°C, add another 32.5 mL of 1 M DIBAL solution and heat at reflux for 1 hr. Cool the mixture to 20°C and pour it into a mixture of 400 g of ice, 500 mL of EtOAc and 300 mL of 10% NaOH (aqueous). Extract the aqueous layer with CH₂Cl₂ (3 x 200 mL), dry the organic layers over MgSO₄, then concentrate *in vacuo* to a residue. Chromatograph (silica gel, 12% MeOH/CH₂Cl₂ + 4% NH₄OH) to give 10.4 g of the title compound as a racemate. Mass Spec.: MH+ = 469 (FAB). partial ¹H NMR (CDCl₃, 400 MHz): 8.38 (s, 1H); 7.57 (s, 1H); 7.27 (d, 1H); 7.06 (d, 1H); 3.95 (d, 1H).

10

15

20

Step B - Separation of Enantiomers:

The racemic title compound of Step A is separated by preparative chiral chromatography (Chiralpack AD, 5 cm X 50 cm column, using 5% iPrOH/hexane + 0.2% diethylamine), to give the (+)-isomer and the (-)-isomer of the title compound.

Physical chemical data for (+)-isomer: Mass Spec. MH+ = 470.9 (FAB); $[a]_D^{25} = +43.5^{\circ}$ (c=0.402, EtOH); partial ¹H NMR (CDCl₃, 400 MHz): 8.38 (s, 1H); 7.57 (s, 1H); 7.27 (d, 1H); 7.05 (d, 1H); 3.95 (d, 1H).

Physical chemical data for (-)-isomer: Mass Spec. MH+ = 470.9 (FAB); $[a]_D^{25}$ = -41.8° (c=0.328 EtOH); partial ¹H NMR (CDCl₃, 400 MHz): 8.38 (s, 1H); 7.57 (s, 1H); 7.27 (d, 1H); 7.05 (d, 1H); 3.95 (d, 1H).

PREPARATIVE EXAMPLE 11

[racemic as well as R-(+)- and S-(-)-isomers]

Treat 4-(8-chloro-3-bromo-5,6-dihydro-11H-benzo[5,6]cyclohepta-[1,2-b]pyridin-11-ylidene)-1-piperidine-1-carboxylic acid ethyl ester via substantially the same procedure as described in Preparative Example 6,

Steps A-D, to give as the product of Step C, the racemic title compound, and as the products of Step D the R-(+)-isomer and S-(-)-isomer of the title compound.

Physical chemical data for the R-(+)-isomer: 13 C NMR (CDCl₃): 155.8 (C); 146.4 (CH); 140.5 (CH); 140.2 (C); 136.2 (C); 135.3 (C); 133.4 (C); 132.0 (CH); 129.9 (CH); 125.6 (CH); 119.3 (C); 79.1 (CH); 52.3 (CH₂); 52.3 (CH₂); 45.6 (CH₂); 30.0 (CH₂); 29.8 (CH₂). [a]_D²⁵ = +25.8° (8.46 mg/2 mL MeOH).

Physical chemical data for the S-(-)-isomer: 13 C NMR (CDCl₃): 155.9 (C); 146.4 (CH); 140.5 (CH); 140.2 (C); 136.2 (C); 135.3 (C); 133.3 (C); 132.0 (CH); 129.9 (CH); 125.5 (CH); 119.2 (C); 79.1 (CH); 52.5 (CH₂); 52.5 (CH); 45.7 (CH₂); 45.7 (CH₂); 30.0 (CH₂); 29.8 (CH₂). [a]_D²⁵ = 12 7.9° (8.90 mg/2 mL MeOH).

PREPARATIVE EXAMPLE 12

15

20

25

Step A:

Dissolve 9.90 g (18.9 mmol) of the product of Preparative Example 7, Step B, in 150 mL CH₂Cl₂ and 200 mL of CH₃CN and heat to 60°C. Add 2.77 g (20.8 mmol) N-chlorosuccinimide and heat to reflux for 3 h., monitoring the reaction by TCL (30%EtOAc/H₂O). Add an additional 2.35 g (10.4 mmol) of N-chlorosuccinimide and reflux an additional 45 min. Cool the reaction mixture to room temperature and extract with 1N NaOH and CH₂Cl₂. Dry the CH₂Cl₂ layer over MgSO₄, filter and purify by flash chromatography (1200 mL normal phase silica gel, eluting with 30% EtOAc/H₂O) to obtain 6.24 g of the desired product. M.p. 193-195.4°C.

10

15

20

Step B:

To 160 mL of conc. HCl at -10°C add 2.07 g (30.1 mmol) NaNO₂ and stir for 10 min. Add 5.18 g (10.1 mmol) of the product of Step A and warm the reaction mixture from -10°C to 0°C for 2 h. Cool the reaction to -10°C, add 100 mL H₃PO₂ and let stand overnight. To extract the reaction mixture, pour over crushed ice and basifiy with 50% NaOH/ CH₂Cl₂. Dry the organic layer over MgSO₄, filter and concentrate to dryness. Purify by flash chromatography (600 mL normal phase silica gel, eluting with 20% EtOAc/hexane) to obtain 3.98 g of product. Mass spec.: MH+=497.2. Step C:

Dissolve 3.9 g of the product of Step B in 100 mL conc. HCl and reflux overnight. Cool the mixture, basify with 50 % w/w NaOH and extract the resultant mixture with CH₂Cl₂. Dry the CH₂Cl₂ layer over MgSO₄, evaporate the solvent and dry under vacuum to obtain 3.09 g of the desired product. Mass spec.: MH+=424.9.

Step D:

Using a procedure similar to that described in Preparative Example 8, obtain 1.73 g of the desired product, m.p. 169.6-170.1°C; $[a]_D^{25} = +48.2^{\circ}$ (c=1, MeOH).

3(R) -[2-(4-(3-bromo-8,10-dichloro-6-11-dihydro-5-H-benzo[5,6]-cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinecarboxamide

5

Step 1: 1.1-Dimethylethyl-3(R) -[2-(4-(3-bromo-8,10-dichloro-6-11-dihydro-5-H-benzo[5,6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinecarboxylate

10

15

20

Dissolve 1.0 g (2.34 mmol) of the compound 5 (Preparative Example 12) in 20 ml of DMF, stir at room temperature and add 1.18 g (11.7 mmol) of 4-methylmorpholine, 0.7 g (3.65 mmol) of DEC, 0.494 g (3.65 mmol) of HOBT, and 0.8 g (3.51 mmole) of 3. Stir the mixture at room temperature for 2 days, then concentrate *in vacuo* to a residue. Partition the residue between CH₂Cl₂ and water, wash the organic phase successively with saturated NaHCO₃ (aqueous) and brine. Dry the organic phase over MgSO₄ and concentrate in *in vacuo* to a residue. Chromatograph the residue (silica gel, 2% CH₃OH/CH₂Cl₂ +NH₃) to give 1.15 g of the title compound of Step 1. Mass Spec.: MH+ 639; partial ¹H NMR (CDCl₃, 200 MHz): 8.42 (d, 1H); 7.45 (s, 1H); 7.28 (d, 1H); 7.08 (s, 1H); 4.88 (d, 1H); 4.45 (d, 1H), 1.45 (s, 9H).

Step 2: 3(R) -[2-(4-(3-bromo-8.10-dichloro-6-11-dihydro-5-H-benzo[5.6]-cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidine

Combine 1.15 g of 6a and 50 mL of CH₂Cl₂, cool to 0°C and add 50 mL of TFA. Stir the mixture for 4 h at 0°C, then concentrate *in vacuo*. Add water to the resultant residue and adjust to pH 9 with 1 N NaOH (aqueous). Extract with CH₂Cl₂, dry over MgSO₄ and concentrate *in vacuo* to give 0.758 g of the product 7a. Mass Spec.: M+ = 538 (Fab). Partial ¹H NMR (CDCl₃, 200 MHz): 8.4 (d, 1H); 7.51 (s, 1H); 7.25 (d, 1H); 7.05 (s, 1H); 4.85 (d, 1H); 4.5 (d, 1H).

Combine 0.319 g (0.51 mmol) of 7a and 20 mL of CH₂Cl₂, add 1.6 mL (11.8 mmol) of (CH₃)₃SiNCO and stir the mixture for 2 days at room temperature. Add 10 mL of NaHCO₃ (aqueous), extract with CH₂Cl₂, wash with brine and dry over MgSO₄. Concentrate *in vacuo* to a residue and chromatograph (silica gel, gradient of 2.5 %, 5.0%, then 7.5 % CH₃OH/CH₂Cl₂ + 10 % NH₄OH) to give 0.196 g of the title compound, m.p =147-150 °C; Mass Spec.: MH+ 580.9 (Fab); partial Partial ¹H NMR (CDCl₃, 200 MHz): 8.45 (d, 1H); 7.52 (s, 1H); 7.3 (d, 1H); 7.1 (s, 1H); 4.85 (d, 1H); 4.52 (d, 1H); 4.35 (bs, 2H).

Example 2

3(S) -[2-(4-(3-bromo-8,10-dichloro-6-11-dihydro-5-H-benzo[5,6]-cyclo-hepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-

Step 1: 1.1-Dimethylethyl-3(S) -[2-(4-(3-bromo-8.10-dichloro-6-11-dihydro-5-H-benzo[5,6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinecarboxylate

5

10

Using the procedure of Example 1, Step 1, except using (S)-(+) 1-N-t-butoxycarbonylpyrrolidinyl-3-acetic acid (4), prepare compound 6b. Mass Spec.: MH+ 639; partial ¹H NMR (CDCl₃, 200 MHz): 8.42(d, 1H); 7.55(s, 1H); 7.30(d, 1H); 7.1(s, 1H); 4.88(d, 1H); 4.55(d, 1H), 1.45(s, 9H). Step 2: 3(S) -[2-(4-(3-bromo-8.10-dichloro-6-11-dihydro-5-H-benzo[5.6]-cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidine

React 1.0 of **6b** with 50 mL of TFA using the same procedure as described in Example 1, Step 2, to give 0.66 g of compound **7b**. Mass Spec.: M+ = 538 (Fab). Partial ¹H NMR (CDCl₃, 200 MHz): 8.41 (d, 1H); 7.52 (s, 1H); 7.25 (d, 1H); 7.1 (s, 1H); 4.85 (d, 1H); 4.52 (d, 1H).

Step 3:

Combine 0.288 g (0.535 mmol) of **7b** and 20 mL of CH₂Cl₂, add 1.44 mL (10.71 mmol) of (CH₃)SiNCO and proceed as described in Example 1, Step 3 to give 0.141 g of the title compound, m.p = 145-150 °C; Mass Spec.: MH+ 580.9 (Fab); partial Partial ¹H NMR (CDCl₃, 200 MHz): 8.4 (d, 1H); 7.5 (s, 1H); 7.28 (d, 1H); 7.05 (s, 1H); 4.852 (d, 1H); 4.5 (d, 1H); 4.35 (bs, 2H).

Example 3

3(S) -[2-(4-(3.10-bromo-8-dichloro-6-11-dihydro-5-H-benzo[5.6]-cyclohepta[1,2-b]pyridin-11(R)-yl)-1-piperidinyl]-2-oxoethyl]-1-

pyrrolidinecarboxamide

Step 1: 1.1-Dimethylethyl-3(S) -[2-(4-(3.10-dibromo-8-dichloro-6-11-dihydro-5-H-benzo[5.6]cyclohepta[1.2-b]pyridin-11(R)-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinecarboxylate

React 1.31 g (2.7 mmol) of compound 8 with 0.76 g (3.3 mmol) of compound 4 using substantially same procedure as described in Example 1, Step 1, to give 1.31 g of the product 9. Mass Spec.: M+681(Fab). Partial ¹H NMR (CDCl₃, 200 MHz): 8.48 (d, 1H); 7.58 (s, 1H); 7.51 (d, 1H); 7.16 (s, 1H); 4.8 (d, 1H); 4.6 (d, 1H), 1.5 (s, 9H). Step 2: 3(S) -[2-(4-(3.10-dibromo-8-dichloro-6-11-dihydro-5-H-benzo-[5.6]cyclohepta[1.2-b]pyridin-11(R)-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidine

10

20

React 1.3 g of 9 with 50 mL of TFA as described in Example 1, Step 2, to give 1.2 g of 10, m.p. = 160-162 °C; Mass Spec.: M⁺ = 581.9 (Fab). Partial ¹H NMR (CDCl₃, 200 MHz): 8.42 (d, 1H); 7.55 (s, 1H); 7.5 (d, 1H); 7.12 (s, 1H); 4.88 (d, 1H); 4.52 (bd, 1H).

15 Step 3:

Combine 0.7 g (1.2 mmol) of 10 and 40 mL of CH_2Cl_2 , then add 3.25 mL (24 mmol) of (CH₃)SiNCO and proceed as described in Example 1, Step 3 to obtain 0.318 g of the title compound, m.p = 148-150 °C; Mass Spec.: MH+ 625 (Fab).

Example 4

3(S) -[2-(4-(3,10-bromo-8-dichloro-6-11-dihydro-5-H-benzo[5,6]-cyclohepta[1,2-b]pyridin-11(R)-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidineacetamide

Combine 0.1 g (0.172 mmol) of the product of Example 3, Step 2, 2 mL DMF and 0.036 g (0.339 mmol) Na₂CO₃ at room temperature, then add 0.0249 g (0.18 mmol) of bromoacetamide and stir the mixture overnight. Add water and filter the solids. Wash the solids with water to give 0.075 g of the product. Mass Spec.: MH+ 639(Fab); Partial ¹H NMR (CDCl₃, 200 MHz): 8.44 (d, 1H); 7.55 (s, 1H); 7.5(d, 1H); 7.15 (s, 1H); 5.5 (bs, 2H); 4.87 (d, 1H); 4.5 (d, 1H).

Example 5

3(S) -[2-(4-(3.10-bromo-8-dichloro-6-11-dihydro-5-H-benzo[5.6]-cyclohepta[1.2-b]pyridin-11(R)-yl)-1-piperidinyl]-2-oxoethyl]-1-

pyrrolidinemethylsulfonamide

Combine 0.1 g (0.172 mmol)of the product of Example 3, Step 2, 5 mLCH₂Cl₂ and 0.034 g (0.048mmol) of Et₃N at room temperature, then add 0.021 g (0.189 mmol) of CH₃SO₂Cl and stir the mixture overnight. Evaporate to dryness and purify the resultant residue by preparative chromatography, eluting with EtOAc to give 0.085 g of the product. Mass Spec.: M+ 659.9(Fab); Partial ¹H NMR (CDCl₃, 200 MHz): 8.42 (d, 1H); 7.55 (s, 1H); 7.5(d, 1H); 7.1 (s, 1H); 5.9 (d, 1H); 4.85 (d, 1H); 4.5 (d, 1H); 2.8 (s, 3H).

Example 6

2(S) -[2-(4-(3-bromo-8.10-dichloro-6-11-dihydro-5-H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinecarboxamide

Step 1: 1.1-Dimethylethyl-2(S) -[2-(4-(3-bromo-8,10-dichloro-6-11-dihydro-5-H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinecarboxylate

5

10

15

Dissolve N-boc-homoproline methylester (11) (0.56 g, 2.3 mmole) in EtOH (10 mL) and stir with 1N LiOH (aqueous, 10 mL) at 50 °C overnight. Adjust the pH with 1N HCl to 4 and evaporate to dryness. Dissolve the residue in DMF (10mL), and NMM (2mL) and stir with DEC (0.66 g, 3.44 mmole), HOBT (0.47 g, 3.47 mmole), and compound 5 (1.47 g, 3.44 mmole). Evaporate to dryness. Extract with CH₂Cl₂ (100 mL) and wash with brine (2x100mL). Dry over MgSO₄ and evaporate to dryness to give an oily product. Flash chromatograph on a silica gel column eluting with 50% hexane/EtOAc to obtain compound 12 (0.95 g), Mass Spec.: MH+639; partial ¹H NMR (CDCl₃, 200 MHz): 8.42 (d, 1H); 7.54 (s, 1H); 7.31 (d, 1H); 7.09 (s, 1H); 4.85 (d, 1H); 4.53 (d, 1H), 1.45 (s, 9H).

Step 2: 2(S) -[2-(4-(3-bromo-8.10-dichloro-6-11-dihydro-5-H-benzo[5.6-]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidine

20

Combine 0.9 g of 12 and 10 mL of CH₂Cl₂, then cool to 0°C and add 10 mL of TFA. Stir the mixture for 3 h at 0°C, then concentrate *in*

10

15

vacuo to a residue, add water and adjust the pH to 9 with 1 N NaOH (aqueous). Extract with CH_2Cl_2 , dry over MgSO₄ and concentrate *in vacuo* to give 0.538 g of 13. Mass Spec.: $M^+ = 538$ (Fab). Partial ¹H NMR (CDCl₃, 200 MHz): 8.45(d, 1H); 7.50 (s, 1H); 7.28 (d, 1H); 7.1 (s, 1H); 4.88 (d, 1H); 4.52 (d, 1H).

Step 3:

Combine 0.2 g (0.37 mmol) of 13 and 10 mL of CH₂Cl₂, add 1.5 mL (11.07 mmol) of (CH₃)SiNCO and stir the mixture overnight at room temperature. Add 10 mL of NaHCO₃ (aqueous), then extract with CH₂Cl₂, wash with brine and dry over MgSO₄. Concentrate *in vacuo* to a residue and chromatograph (silica gel, gradient of 2.5%, 5.0%, then 7.5% CH₃OH/CH₂Cl₂ + 10% NH₄OH) to give 0.132 g of the title compound. Mass Spec.: MH+ 580.9 (Fab); Partial ¹H NMR (CDCl₃, 200 MHz): 8.4 (d, 1H); 7.5 (s, 1H); 7.28 (d, 1H); 7.05 (s, 1H); 4.852 (d, 1H); 4.5 (d, 1H); 4.35 (bs, 2H).

Example 7

Phenyl 3-[2-[4-(3-bromo-8,10-dichloro-6,11-dihydro-5H benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-cyano-1-pyrrolidinecarboximidate

Dissolve compound 7 (1 equivalent) and diphenylcyano-carbonimidate (1.2 equivalents) in 2-propanol and heat the solution at 80° C under reflux and under N_2 for 24 h. Evaporate the mixture to dryness and chromatograph the product on a silica gel column (60X2.5 cm) using neat EtOAc as the eluant to give the title compound.

Example 8

3-[2-[4-(3-Bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-cyano-1-pyrrolidinecarboximidamide

10

15

Dissolve the product of Example 7 in 2-propanol and add concentrated NH₄OH. Stir the mixture at 25°C for 24 h and then evaporate to dryness. Triturate the residue with Et₂O (2X250ml) and discard the ether. Chromatograph the resulting product on a silica gel column using 4% (10% concentrated NH₄OH in CH₃OH)-CH₂Cl₂ as the eluant to give the title compound.

Example 9

Phenyl-3-[2-[4-(3-bromo-8,10-dichloro-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinecarboximidate

20

25

Dissolve compound 7 (1 equivalent) in anhydrous CH₂Cl₂, add phenylcyanate (2 equivalents) and diisopropylethylamine (100 drops) and stir the mixture at 25°C for 15 min. Directly introduce the reaction mixture onto a silica gel column and elute with 10% increasing to 20% (10% concentrated NH₄OH in CH₃OH)-CH₂Cl₂ to give the title compound.

1-(3-Bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]-cyclohepta[1.2-b]pyridin-11-yl)-4-[4-(1-cyano-3-pyrrolidinyl)-acetyl]piperidine

Dissolve the product of Example 9 (1 equivalent) in anhydrous THF. Add a 60% NaH dispersion in oil (4 equivalents) and stir the mixture at 25°C for 2 h. Dilute the mixture with CH₂Cl₂ and wash with 1.0N NaOH. Dry the CH₂Cl₂ layer over MgSO₄, filter and evaporate to dryness. Chromatograph the product on a silica gel column eluting with 1.5% (10% concentrated NH₄OH in CH₃OH)-CH₂Cl₂ to give the title compound.

Example 11

Phenyl-3-[2-[4-(3-bromo-8,10-dichloro-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-sulfamoyl-1-pyrrolidinecarboximidate

15

20

25

Method 1:

Dissolve compound **7** (1 equivalent) and diphenylsulfamoyl-carbonimidate (1.2 equivalents) [prepared as described in: M. Haake and B. Schummelfeder, Synthesis, 753-758 (1991)] in 2-propanol and heat the mixture as described above in Example 7 to give the title compound. Method 2:

Dissolve the product of Example 9 (1 equivalent) in an inert anhydrous solvent such as CH₃CN, benzene or toluene and add Et₃N (2 equivalents). Cool the solution to 0°C and add sulfamoyl chloride (1.2 equivalents) [prepared as described in: R. Appel and G. Berger, <u>Chem.</u>

Ber., 91 (1958), p. 1339-1341]. Stir the mixture at 0°C to25°C for 3 h. Dilute the mixture with CH₂Cl₂ and extract with 1N NaOH. Dry the CH₂Cl₂ layer over MgSO₄, filter and evaporate to dryness. Chromatograph the product on a silica gel column (15X1cm) eluting with 2% increasing to 4% (10% concentrated NH₄OH in CH₃OH)-CH₂Cl₂ to give the title compound.

Example 12

3-[2-[4-(3-Bromo-8,10-dichloro-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-sulfamoyl-1-pyrrolidinecarboximidamide

10

15

20

30

Method 1:

Dissolve the product of Example 11 in 2-propanol and add concentrated NH₄OH. Stir the mixture at 25°C for 24 h and then evaporate to dryness. Triturate the residue with Et₂O (2X250ml) and discard the ether. The resulting product is chromatographed on a silica gel column to give the title compound.

Alternatively, anhydrous ammonia in a suitable inert solvent such as CH₃OH or THF may be used in place of NH₄OH in the above reaction. Method 2:

Fuse the product of Example 9 (1 equivalent) with sulfamide (4 to 10 equivalents) at 150°C to 180°C for 24 h. Purify the product on a silica gel column to give the title compound.

Alternatively, the reaction may be carried out using a suitable inert solvent such as 2-propanol at reflux temperatures.

25 <u>Method 3</u>;

Fuse the product of Example 10 (1 equivalent) with sulfamide (4 to 10 equivalents) at 150°C to 180°C for 24h. The product is purified on a silica gel column to give the title compound.

Alternatively, the reaction may be carried out using a suitable inert solvent such as 2-propanol at reflux temperatures.

Phenyl-3-[2-[4-(3-bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-(N-methylsulfamoyl)-1-pyrrolidinecarboximidate

5

10

Method1:

Disolve the product of Example 9 (1 equivalent) in an inert anhydrous solvent such as CH₃CN, benzene or toluene and add Et₃N (2 equivalents). Cool the solution to 0°C and add N-methylsulfamoyl chloride (1.2 equivalents) [prepared as described in: J. A. Kloek and K.L. Leschinsky, J. Org. Chem., 41 (25) (1976), p. 4028-4029]. Stir the mixture at 0°C to 25°C for 3 h, extract, filter and evaporate to give the title compound.

Method 2:

Dissolve compound 7 (1equivalent) and diphenylmethylsulfamoylcarbonimidate (1.2 equivalents) [prepared by the same procedure, only using methylsulfamoyl chloride, as described in: A. Buschauer, Arch. Pharm., 377-378 (1987)] in 2-propanol and heat the mixture as described in Example 7 to give the title compound.

20

Example 14

3-[2-[4-(3-Bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperridinyl]-2-oxoethyl]-N-(N-methylsulfamoyl)-1-pyrrolidinecarboximidamide

25

Dissolve the product of Example 13 in 2-propanol and add concentrated NH₄OH. Stir the mixture at 25°C for 24 h and then

evaporate to dryness. Triturate the residue with Et₂O (2X250ml) and discard the ether. The resulting product is chromatographed on a silica gel column to give the title compound.

Alternatively, anhydrous ammonia in a suitable inert solvent such as CH₃OH or THF may be used in place of NH₄OH in the above reaction.

Example 15

Phenyl-3-[2-[4-(3-bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-(N,N-dimethylsulfamoyl)-1-pyrrolidinecarboximidate

10

15

20

5

Method 1:

Dissolve the product of Example 9 (1 equivalent) in an inert anhydrous solvent such as CH₃CN, benzene or toluene and add Et₂N (2 equivalents). Cool the solution to 0°C and add N,N-dimethylsulfamoyl chloride (1.2 equivalents). Stir the mixture at 0°C to25°C for 3 h, extract, filter and evaporate to give the title compound.

Method 2:

Dissolve compound 7 (1 equivalent) and diphenyldimethyl-sulfamoyl-carbonimidate (1.2 equivalents) in 2-propanol and heat the mixture as described in Example 7 to give the title compound.

Example 16

Benzo[5.6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-(N,N-dimethylsulfamoyl)-1-pyrrolidinecarboximidamide

25

Dissolve the product of Example 15 in 2-propanol and add concentrated NH₄OH. Stir the mixture at 25°C for 24 h and then evaporate to dryness. Triturate the residue with Et₂O (2X250ml) and

discard the ether. The resulting product is chromatographed on a silica gel column to give the title compound.

Alternatively, anhydrous ammonia in a suitable inert solvent such as CH₃OH or THF may be used in place of NH₄OH in the above reaction.

5

Example 17

3-[2-[4-(3-Bromo-8,10-dichloro-6,11-dihydro-5Hbenzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-Nhydroxy-1-pyrrolidinecarboximidamide

10 Method 1:

Dissolve the product of Example 9 (1 equivalent) in CH₃OH. Prepare an aqueous solution of hydroxylamine by dissolving hydroxylamine hydrochloride (1 equivalent) in 50% (w/v) NaOH (1 equivalent) and add to the mixture; stir at 25°C for 18h. Evaporate the solution to dryness and triturate with water. Filter off the solid and purify on silica gel to give the title compound.

Method 2:

Alternatively, the product of Example 10 may be reacted as described in Method 1 above to give the title compound

20

15

Example 18

3-[2-[4-(3-Bromo-8,10-dichloro-6,11-dihydro-5Hbenzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-Nmethoxy-1-pyrrolidinecarboximidamide

25 Method 1:

Dissolve the product of Example 9 (1 equivalent) in CH₃OH. Add an aqueous solution of methoxylamine [prepared by dissolving methoxylamine hydrochloride (1 equivalent) in 50% (w/v) NaOH (1

10

25

equivalent)] and stir the mixture at 25°C for 18h. The solution is evaporated to dryness and triturated with water. The solid is filtered off and purified on silica gel to give the title compound.

Method 2:

The product of Example 9 (1 equivalent) and methoxylamine hydrochloride (1 equivalent) are dissolved in anhydrous pyridine and the mixture is stirred at 25°C for 2h. The mixture is evaporated to dryness and purified on silica gel to give the title compound.

Example 19

Phenyl-3-[2-[4-(3-bromo-8,10-dichloro-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-carboxamido-1-pyrrolidinecarboximidate

Compound 7 (1 equivalent) and diphenylcarboxamidocarbonimidate (1.2 equivalents) [prepared, using urea in place of sulfamide, as described in: M. Haake and B. Schummelfeder, Synthesis, 753-758 (1991)] are dissolved in 2-propanol and the solution is heated at 80°C under reflux and under nitrogen for 24h. The mixture is evaporated to dryness and chromatographed on a silica gel column to give the title compound.

Example 20

3-[2-[4-(3-Bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-carboxamido-1-pyrrolidinecarboximidamide

15

20

The product of Example 19 is dissolved in 2-propanol and concentrated NH₄OH is added. The mixture is stirred at 25°C for 24h and then evaporated to dryness. The residue is triturated with Et₂O (2X250ml) and the ether discarded. The resulting product is chromatographed on a silica gel column to give the title compound.

Alternatively, anhydrous ammonia in a suitable inert solvent such as CH₃OH or THF may be used in place of NH₄OH in the above reaction.

Example 21

Phenyl-3-[2-[4-(3-bromo-8,10-chloro-6,11-dihydro-5H-

10 <u>benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-(N'-methylcarboxamido)-1-pyrrolidinecarboximidate</u>

The product of Example 9 (1 equivalent) is dissolved in anhydrous CH₂Cl₂. Methylisocyanate (2 equivalents) is added and the mixture is stirred at 25°C for 48h. The mixture is worked up as in Example 19, Method 2, to give the title compound after chromatography on silica gel.

Example 22

3-[2-[4-(3-Bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-(N'-methylcarboxamido)-1-pyrrolidinecarboximidamide

The product of Example 21 is dissolved in 2-propanol and concentrated NH₄OH is added. The mixture is stirred at 25°C for 24h and then evaporated to dryness. The residue is triturated with Et₂O (2X250ml)

10

15

20

and the ether discarded. The remaining product is chromatographed on a silica gel column to give the title compound.

Alternatively, anhydrous ammonia in a suitable inert solvent such as CH₃OH or THF may be used in place of NH₄OH in the above reaction.

Example 23

5-[3-[2-[4-(3-Bromo-8.10-dichloro-6.11-dihydro-5Hbenzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1pyrrolidinyl]-3-amino-1,2,4-triazole

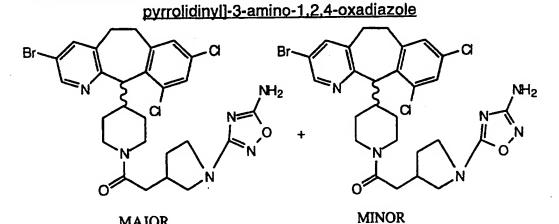
The product of Example 7 (1 equivalent) is dissolved in CH₃OH. Hydrazine hydrate (1 equivalent) is added and the mixture is stirred at 25°C for 1h. The mixture is evaporated to dryness and chromatographed on silica gel to give the title compound.

Example 24

3-[3-[2-[4-(3-Bromo-8.10-dichloro-6.11-dihydro-5Hbenzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1pyrrolidinyl]-5-amino-1.2.4-oxadiazole

and

5-[3-[2-[4-(3-Bromo-8,10-dichloro-6,11-dihydro-5Hbenzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-



MAJOR

The product of Example 10 (1 equivalent) is dissolved in CH₃OH. Hydroxylamine (1 equivalent) is added and the mixture is stirred at 25°C for 1h. The mixture is evaporated to dryness and chromatographed on silica gel to give the title compounds.

5

Example 25

n-[3-[2-[4-(-3-Bromo-8,10-dichloro-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinyl]-N'-methyl-2-nitro-1-etheneamine

10

15

20

Copper(I)chloride (1 equivalent) is dissolved in anhydrous CH₃CN. To this solution, a solution of compound 7 (1 equivalent), 1-methylthio-1-methylamino-2-nitroethene (1 equivalent) and Et₃N in anhydrous CH₃CN is added dropwise over 10 minutes with stirring. The solid is filtered off, the volume is reduced and CH₂Cl₂ is added. The mixture is washed with aqueous NaHCO₃ and the CH₂Cl₂ layer is dried over MgSO₄, filtered and evaporated to dryness. The residue is purified on silica gel to give the title compound.

Example 26

Phenyl-3-[2-[4-(3-Bromo-8,10-dichloro-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-(methylsulfonyl)-1-pyrrolidinecarboximidate

Compound 7 (1 equivalent) and diphenylmethylsulfonylcarbonimidate (1.2 equivalents) [prepared as described in: A. Buschauer,

10

15

Arch. Pharm., 377-378 (1987)] are dissolved in 2-propanol and the mixture is heated as described in Example 7 to give the title compound.

Example 27

3-[2-[4-(3-Bromo-8,10-dichloro-6,11-dihydro-5H-

benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-(methylsulfonyl)-1-pyrrolidinecarboximidamide

The product of Example 26 is dissolved in 2-propanol and concentrated NH₄OH is added. The mixture is stirred at 25°C for 24h and then evaporated to dryness. The residue is triturated with Et₂O (2X250ml) and the ether discarded. The resulting product is chromatographed on a silica gel column to give the title compound.

Alternatively, anhydrous ammonia in a suitable inert solvent such as CH₃OH or THF may be used in place of NH₄OH in the above reaction.

Example 28

Phenyl-3-[2-[4-(3-bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-benzoyl-1-pyrrolidinecarboximidate

Compound 7 (1 equivalent) and diphenylmethylbenzoylcarbonimidate (1.2 equivalents) [prepared as described in: A. Buschauer, Arch. Pharm., 377-378 (1987)] are dissolved in 2-propanol and the mixture is heated as described in Example 7 to give the title compound.

3-[2-[4-(3-Bromo-8.10-dichloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-N-benzoyl-1-pyrrolidinecarboximidamide

5

10

15

The product of Example 28 is dissolved in 2-propanol and concentrated NH₄OH is added. he mixture is stirred at 25°C for 24h and then evaporated to dryness. The residue is triturated with Et₂O (2X250ml) and the ether discarded. The resulting product is chromatographed on a silica gel column to give the title compound.

Alternatively, anhydrous ammonia in a suitable inert solvent such as CH₃OH or THF may be used in place of NH₄OH in the above reaction.

Example 30

(+) -4-(3.10-Dibromo-8-chloro-6.11-dihydro-5H-benzo[5.6]-cyclohepta[1.2-b]pyridin-11(R)-yl)-1-[[-1-(4-pyridinyl)-3(S)-pyrrolidinyl]acetyl]piperidine

Stir a mixture of compound **10** (1 eq.), anhydrous DMF, 4-chloropyridine hydrochloride (2 eq.) and anhydrous Na₂CO₃ (2.2 eq.) at 100°C for 5 days. Cool the mixture to room temperature, dilute with water, filter and wash the solids with water. Dilute the solids with CH₂Cl₂, wash with 1 *M* HCl, then with 1 *N* aqueous NaOH and dry over anhydrous MgSO₄. Filter and concentrate *in vacuo*. Purify by preparative plate chromatography (silica gel) eluting with 5% CH₃OH-CH₂Cl₂ and concentrated NH₄OH.

20

(+) -4-(3,10-Dibromo-8-chloro-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-yl)-1-[[1-(dimethylphosphinyl)-

3(S)pyrrolidinyl]acetyl]piperidine

5

15

Dissolve compound 10 (1 eq.) and ET₃N (5 eq.) in anhydrous CH_2Cl_2 and add dimethylphosphinyl chloride (4 eq). After stirring at room temperature for 48 h, dilute the solution with CH_2Cl_2 , wash with 1 M HCl, then wash with 1 N aqueous NaOH and dry over anhydrous MgSO₄.

Filter, concentrate *in vacuo* and purify the resultant residue by preparative plate chromatography (silica gel) eluting with 2% CH₃OH-CH₂Cl₂ and concentrated NH₄OH to provide the title compound.

Example 32

(+) -4-(3,10-Dibromo-8-chloro-6,11-dihydro-5H-benzo[5,6]-cyclohepta[1,2-b]pyridin-11-yl)-1-[[1-[2,3,4,6-tetra-o-acetyl-1-beta-D-glucopyranosyl]-3
(S)-pyrrolidinyl]acetyl]piperidine

Dissolve compound 10 (1 eq.) in 1,4-dioxane and add anhydrous Na₂CO₃ (2 eq) and tetraacetoxybromo-alpha-D-glucose (0.15 g, 1.1 eq).

After stirring at reflux overnight, concentrate the mixture *in vacuo*, dilute with CH₂Cl₂, wash with 1 *M* HCl, then wash with 1 *N* aqueous NaOH and dry over anhydrous MgSO₄. Filter, concentrate *in vacuo* and purify the resultant residue by preparative plate chromatography (silica gel) eluting with 2% CH₃OH-CH₂Cl₂ and concentrated NH₄OH to provide the title compound.

3(S) -[2-(4-(3-bromo-8,10-dichloro-6-11-dihydro-5-H-benzo[5,6]cvclohepta[1,2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-acetylpyrrolidine

5

10

Dissolve compound **7b** (1 eq.) in CH₃OH and stir with Et₃N (2 eq.) and acetic anhydride (2 eq) at room temperature overnight. Evaporate to dryness and chromatograph the residue on a silica gel column eluting with 2% CH₃OH-CH₂Cl₂ and concentrated NH₄OH to provide the title compound.

Example 34

(+) -1-[[1-(Aminoacetyl)-3(S)-pyrrolididinyl]acetyl]-4-(3.10-dibromo-8-chloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1,2-b]pyridin-11-

yl)piperidine

15

Step 1: (+)-1.1-Dimethylethyl-2-[3 (S)-[2-[4-(3.10-dibromo-8-chloro-6.11-dihydro-5H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-pyrrolidinyl]-2-oxoethylcarbamate

10

15

20

25

30

Compound 10 (1 eq) is combined with HOBT (1.5eq), DEC (1.5 eq), N-BOC-glycine (1.5 eq) and anhydrous DMF and the resulting mixture is stirred at room temperature under nitrogen overnight. The mixture is concentrated *in vacuo* and the resultant residue diluted with CH₂Cl₂, washed with 1*M* HCl and 1 *M* aqueous NaOH, then dried over anhydrous MgSO₄. Filtration and concentration *in vacuo* afford compound 14.

Step 2: To compound 14 (1 eq) dissolved in anhydrous CH₂Cl₂ is added TFA and the resulting solution is stirred at room temperature for 1 hour.

50% aqueous NaOH is added slowly, followed by CH₂Cl₂ and brine. The mixture is shaken well, the organic phase is separated and dried over anhydrous MgSO₄. Filtration and concentration *in vacuo* afford the title compound

Example 35

3(S) -[2-(4-(3-bromo-8.10-dichloro-6-11-dihydro-5-H-benzo[5.6]cyclohepta[1.2-b]pyridin-11-yl)-1-piperidinyl]-2-oxoethyl]-1-methylpyrrolidine

Dissolve compound **7b** (1 eq.) in DMF and stir with Et₃N (2 eq.) and CH₃Br (2 eq) at room temperature overnight. Evaporate to dryness and chromatograph the residue on a silica gel column eluting with 2% CH₃OH-CH₂Cl₂ and concentrated NH₄OH to provide the title compound. ASSAYS

FPT IC₅₀ (inhibition of farnesyl protein transferase, in vitro enzyme assay) and COS Cell IC₅₀ (Cell-Based Assay) were determined following the assay procedures described in WO 95/10516, published April 20, 1995. GGPT IC₅₀ (inhibition of geranylgeranyl protein transferase, in vitro enzyme assay), Cell Mat Assay, and anti-tumor activity (in vivo anti-tumor studies) could be determined by the assay procedures described in WO 95/10516. The disclosure of WO 95/10516 is incorporated herein by reference thereto.

The results are given in Table 1. In Table 1 "Ex. No." stands for "Example Number" and "nM" stands for "nanomolar"

10

15 .

20

25

30

Ex. No.	FPT IC ₅₀ (nM)	COS Cell IC ₅₀ (nM)
1	0.0386	
2	0.007	0.030
3	0.0036	
4	0.0029	

For preparing pharmaceutical compositions from the compounds described by this invention, inert, pharmaceutically acceptable carriers can be either solid or liquid. Solid form preparations include powders, tablets, dispersible granules, capsules, cachets and suppositories. The powders and tablets may be comprised of from about 5 to about 70 percent active ingredient. Suitable solid carriers are known in the art, e.g. magnesium carbonate, magnesium stearate, talc, sugar, lactose. Tablets, powders, cachets and capsules can be used as solid dosage forms suitable for oral administration.

For preparing suppositories, a low melting wax such as a mixture of fatty acid glycerides or cocoa butter is first melted, and the active ingredient is dispersed homogeneously therein as by stirring. The molten homogeneous mixture is then poured into convenient sized molds, allowed to cool and thereby solidify.

Liquid form preparations include solutions, suspensions and emulsions. As an example may be mentioned water or water-propylene glycol solutions for parenteral injection.

Liquid form preparations may also include solutions for intranasal administration.

Aerosol preparations suitable for inhalation may include solutions and solids in powder form, which may be in combination with a pharmaceutically acceptable carrier, such as an inert compressed gas.

Also included are solid form preparations which are intended to be converted, shortly before use, to liquid form preparations for either oral or parenteral administration. Such liquid forms include solutions, suspensions and emulsions.

The compounds of the invention may also be deliverable transdermally. The transdermal compositions can take the form of creams, lotions, aerosols and/or emulsions and can be included in a transdermal patch of the matrix or reservoir type as are conventional in the art for this purpose.

Preferably the compound is administered orally.

10

15

20

25

Preferably, the pharmaceutical preparation is in unit dosage form. In such form, the preparation is subdivided into unit doses containing appropriate quantities of the active component, e.g., an effective amount to achieve the desired purpose.

The quantity of active compound in a unit dose of preparation may be varied or adjusted from about 0.1 mg to 1000 mg, more preferably from about 1 mg. to 300 mg, according to the particular application.

The actual dosage employed may be varied depending upon the requirements of the patient and the severity of the condition being treated. Determination of the proper dosage for a particular situation is within the skill of the art. Generally, treatment is initiated with smaller dosages which are less than the optimum dose of the compound. Thereafter, the dosage is increased by small increments until the optimum effect under the circumstances is reached. For convenience, the total daily dosage may be divided and administered in portions during the day if desired.

The amount and frequency of administration of the compounds of the invention and the pharmaceutically acceptable salts thereof will be regulated according to the judgment of the attending clinician considering such factors as age, condition and size of the patient as well as severity of the symptoms being treated. A typical recommended dosage regimen is oral administration of from 10 mg to 2000 mg/day preferably 10 to 1000 mg/day, in two to four divided doses to block tumor growth. The compounds are non-toxic when administered within this dosage range.

The following are examples of pharmaceutical dosage forms which contain a compound of the invention. The scope of the invention in its pharmaceutical composition aspect is not to be limited by the examples provided.

EXAMPLE A

No.	Ingredients	mg/tablet	mg/tablet
1.	Active compound	100	500
2.	Lactose USP	122	113
3.	Corn Starch, Food Grade, as a 10% paste in Purified Water	30	40
4.	Corn Starch, Food Grade	45	40
5.	Magnesium Stearate	3	7
	Total	300	700

Method of Manufacture

Mix Item Nos. 1 and 2 in a suitable mixer for 10–15 minutes. Granulate the mixture with Item No. 3. Mill the damp granules through a coarse screen (e.g., 1/4", 0.63 cm) if necessary. Dry the damp granules. Screen the dried granules if necessary and mix with Item No. 4 and mix for 10–15 minutes. Add Item No. 5 and mix for 1–3 minutes. Compress the mixture to appropriate size and weigh on a suitable tablet machine.

EXAMPLE B

<u>Capsules</u>

No.	Ingredient	mg/capsule	mg/capsule
1.	Active compound	100	500
2.	Lactose USP	106	123
3.	Corn Starch, Food Grade	40	70
4.	Magnesium Stearate NF		
	Total	253	700

10

15

Method of Manufacture

Mix Item Nos. 1, 2 and 3 in a suitable blender for 10-15 minutes. Add Item No. 4 and mix for 1-3 minutes. Fill the mixture into suitable two-piece hard gelatin capsules on a suitable encapsulating machine.

While the present invention has been described in conjunction with the specific embodiments set forth above, many alternatives, modifications and variations thereof will be apparent to those of ordinary skill in the art. All such alternatives, modifications and variations are intended to fall within the spirit and scope of the present invention.

20

25

WHAT IS CLAIMED IS:

A compound represented by the formula:

or a pharmaceutically acceptable salt or solvate thereof, wherein: one of a, b, c and d represents N or NR⁹ wherein R⁹ is O⁻, -CH₃ or -(CH₂)_nCO₂H wherein n is 1 to 3, and the remaining a, b, c and d groups represent CR¹ or CR²; or

a, b, c, and d are independently selected from the group consisting of CR1 and CR2;

 R^1 and R^2 are independently selected from the group consisting of H, halo, -CF₃, -OR¹⁰, -COR¹⁰, -SR¹⁰, -S(O)_tR¹¹ wherein t is 0, 1 or 2, -SCN, -N(R¹⁰)₂, -NR¹⁰R¹¹, -NO₂, -OC(O)R¹⁰, -CO₂R¹⁰, -OCO₂R¹¹, -CN, -NHC(O)R¹⁰, -NHSO₂R¹⁰, -CONHR¹⁰, -CONHCH₂CH₂OH, -NR¹⁰COOR¹¹.

-SR¹¹C(O)OR¹¹, -SR¹¹N(R⁷⁵)₂ wherein each R⁷⁵ is independently selected from H and -C(O)OR¹¹, benzotriazol-1-yloxy, tetrazol-5-ylthio, substituted tetrazol-5-ylthio, alkynyl, alkenyl and alkyl, said alkyl or alkenyl group optionally being substituted with halo, -OR¹⁰ or -CO₂R¹⁰;

 $\rm R^3$ and $\rm R^4$ are independently selected from the group consisting of H, $\rm R^1$ and $\rm R^2$, or $\rm R^3$ and $\rm R^4$ taken together represent a saturated or unsaturated C₅-C₇ fused ring to the benzene ring;

R⁵, R⁶, R⁷ and R⁸ are independently selected from the group consisting of H, -CF₃, -COR¹⁰, alkyl and aryl, said alkyl or aryl optionally being substituted with -OR¹⁰, -SR¹⁰, -S(O)_tR¹¹, -NR¹⁰COOR¹¹, -N(R¹⁰)₂,

10

20

-NO₂, -COR¹⁰, -OCOR¹⁰, -OCO₂R¹¹, -CO₂R¹⁰ or OPO₃R¹⁰; or R⁵ is combined with R⁶ to represent =O or =S; or R⁷ is combined with R⁸ to represent =O or =S, and R⁷ is combined with R⁸ to represent =O or =S;

R¹⁰ represents H, alkyl, aryl, or aralkyl;

R¹¹ represents alkyl or aryl;

X represents N, CH or C, which C may contain an optional double bond (represented by the dotted line) to carbon atom 11;

the dotted line between carbon atoms 5 and 6 represents an optional double bond, such that when a double bond is present, A and B independently are selected from the group consisting of -R¹⁰, halo, -OR¹¹, -OCO₂R¹¹ and -OC(O)R¹⁰, and when no double bond is present between carbon atoms 5 and 6, A and B each independently represent (H, H), (-OR¹¹, -OR¹¹), (H, halo), (halo, halo), (alkyl, H), (alkyl, alkyl), (H,

-OC(O)R¹⁰), (H, -OR¹⁰), =O, (aryl, H) and =NOR¹⁰, or A and B together are -O-(CH₂)_p-O- wherein p is 2, 3 or 4; and

R represents:

- (1) $-C(O)N(R^{10})_2$;
- (2) -CH₂C(O)N(R¹⁰)₂;
- (3) -SO₂-alkyl, -SO₂-aryl, -SO₂-aralkyl, -SO₂-heteroaryl or -SO₂-heterocycloalkyl;
 - (4) cyano;
 - (5) an imidate represented by the formula:

wherein R¹³ is selected from the group consisting of H, CN, -SO₂-alkyl, -C(O)-aryl, -SO₂NR¹⁰R¹⁴, -C(O)NR¹⁰R¹⁴ and -OR¹⁰; R¹² is aryl; and R¹⁴ is independently selected from the group consisting of H, alkyl, aryl and aralkyl;

(6) an imidamido group of the formula:

30

wherein R¹⁰ and R¹³ are as defined above; R¹⁵ is alkyl, aryl, aralkyl, cycloalkyl, heteroaryl, heteroaralkyl or heterocycloalkyl;

(7) a 1-amino-2-nitroethylene derivative of the formula:

(8) -C(O)R¹⁶, wherein R¹⁶ is alkyl, aryl, aralkyl or heteroaryl;

- wherein R¹⁷ is selected from the group consisting of H, alkyl, aralkyl and heteroaralkyl; R¹⁸ and R¹⁹ are each independently selected from the group consisting of: H; -C(O)OR²⁰, wherein R²⁰ represents alkyl, aralkyl, and heteroaralkyl; -SO₂R²¹ wherein R²¹ is selected from the group consisting of alkyl, aryl, aralkyl, heteroaryl and heteroaralkyl; -C(O)R²¹;
- 10 C₁₋₆ alkyl; alkaryl; and C₃₋₆ cycloalkyl; and r is 0, 1 or 2;
 - (11) alkyl, aryl. aralkyl, cycloalkyl, heterocycloalkyl or heteroaryl;
 - (12) -SO₂NR¹⁰R¹⁴;
 - (13) $-P(O)(R^{10})_2$;
 - (14) a sugar group of the formula

15

wherein R^{22} and R^{26} are independently selected from the group consisting of H, (C_1-C_6) alkyl, aryl and aryl (C_1-C_6) alkyl; and R^{23} , R^{24} , R^{25} and R^{27} are independently selected from the group consisting of H, (C_1-C_6) alkyl, aryl (C_1-C_6) alkyl, $-C(O)(C_1-C_6)$ alkyl and -C(O)aryl; or

20

- (15) -CH $_2$ C(O)OR 28 , wherein R 28 is selected from the group consisting of H, alkyl, aryl and heteroaryl.
- A compound of claim 1 wherein R² is H; R¹ is Br or Cl; R³ is Cl or Br; R⁴ is H, Br or Cl; R⁵, R⁶, R⁷ and R⁸ are H, A and B are each H₂; and the optional double bond between C5 and C6 is absent.
 - 3. A compound of any of claims 1 or 2 wherein R is -C(O)N(R¹⁰)₂, -CH₂C(O)N(R¹⁰)₂ or -SO₂-alkyl, wherein R¹⁰ is H and alkyl is methyl.
- 30 4. A compound of any of claims 1, 2 or 3 wherein X is CH.

15

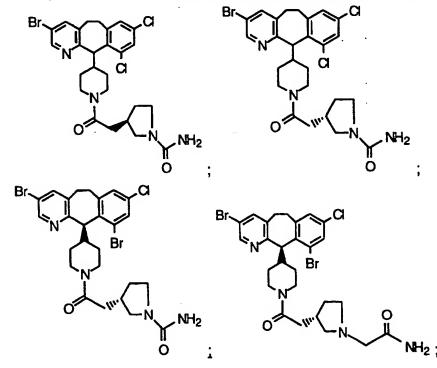
5. A compound of claim 1 represented by the formula

$$R^1$$
 R^3
 R^4
 R^4

wherein R¹, R³ and R⁴ are independently selected from halo, and A, B, X and R are as defined in claim 1.

- 6. A compound of claim 5 wherein R¹ is Br or Cl; R³ and R⁴ are independently selected from the group consisting of Br and Cl; A and B are each H₂; and the optional bond between C5 and C6 is absent.
- 7. A compound of claim 6 wherein R¹ is Br; R³ is Cl; and R⁴ is Br or Cl.
 - 8. A compound of claim 7 wherein R is -C(O)N(R¹⁰)₂, -CH₂C(O)N(R¹⁰)₂ or -SO₂-alkyl, wherein R¹⁰ is H and alkyl is methyl.

9. A compound of claim 1 selected from the group consisting of



WO 98/11096 PCT/US97/15900

- 69 -

or a pharmaceutically acceptable salt or solvate thereof.

10

15

20

- 10. A pharmaceutical composition for inhibiting the abnormal growth of
 5 cells comprising an effective amount of compound of any of claims 1 to 9
 in combination with a pharmaceutically acceptable carrier.
 - 11. The use of a compound of any of claims 1 to 9 for the preparation of a medicament for treating tumor cells expressing an activated ras oncogene.
 - 12. The use of claim 11 wherein the cells treated are pancreatic tumor cells, lung cancer cells, myeloid leukemia tumor cells, thyroid follicular tumor cells, myelodysplastic tumor cells, epidermal carcinoma tumor cells, bladder carcinoma tumor cells or colon tumors cells.
 - 13. The use of a compound of any of claims 1 to 9 for the preparation of a medicament for treating tumor cells wherein the Ras protein is activated as a result of oncogenic mutation in genes other than the Ras gene.

14. The use of a compound of any of claims 1 to 9 for the preparation of a medicament for inhibiting farmesyl protein transferase.

- 15. A method of treating tumor cells expressing an activated ras
 25 oncogene comprising administering an effective amount of a compound of any of claims 1 to 9.
- The method of claim 15 wherein the cells treated are pancreatic tumor cells, lung cancer cells, myeloid leukemia tumor cells, thyroid
 follicular tumor cells, myelodysplastic tumor cells, epidermal carcinoma tumor cells, bladder carcinoma tumor cells or colon tumors cells.

- 17. A method of treating tumor cells wherein the Ras protein is activated as a result of oncogenic mutation in genes other than the Ras gene comprising administering an effective amount of a compound of any of claims 1 to 9.
- 16. A method of inhibiting farmesyl protein transferase comprising administering an effective amount of a compound of any of claims 1 to 9.

Interr. 1sl Application No PCT/US 97/15900

A CLASS IPC 6	CO7D401/14 A61K31/445 //(CO7	D401/14,213:00,211:00,20	97:00)
According t	to International Patent Classification (IPC) or to both national classifi	ication and IPC	·
B. FIELDS	SEARCHED		
Minimum di IPC 6	ocumentation searched (classification system followed by classifica CO7D A61K	ation symbols)	
Documenta	tion searched other than minimum documentation to the extent that	such drouments are included in the fields se	arched
Electronic	data base consulted during the international search (name of data b	ease and, where practical, search terms used	
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the re	elevant passages	Relevant to claim No.
Y	WO 95 10516 A (SCHERING CORPORATION April 1995 cited in the application see claim 1; examples 193,200	TION) 20	1-16
Y	WO 95 10514 A (SCHERING CORPORATA) April 1995 see claim 1	TION) 20	1-16
Y	WO 95 10515 A (SCHERING CORPORAT April 1995 see claim 1	FION) 20.	1-16
Furti	her documents are listed in the continuation of box C.	X Patent family members are fisted in) annex.
*Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority olaim(s) or which is cited to establish the publication date of another olation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international or priority date and not in conflict with the application but ofted to understand the principle or theory underlying the invention cannot be considered novel or cannot be considered to involve an inventive step when the document be considered to involve an inventive step when the documents, such combined with one or more other such documents, such combined with one or more other such documents, such combination being obvious to a person skilled in the art. "A" document published after the international filing date or priority date and not in conflict with the application but ofted to understand the principle or theory underlying the invention cannot be considered novel or cannot be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the document be considered to involve an inventive step when the docume		national filing date the application but any underlying the aimed invention be considered to sument is taken alone aimed invention entive step when the e other such docu- a to a person skilled	
	2 3, 12. 97		ch report
Name and m	nailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nt,	Authorized officer	

INTERNATIONAL SEARCH REPORT

information on patent family members

Intel onal Application No
PCT/US 97/15900

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9510516 A	20-04-95	AU 7970394 A CA 2174104 A EP 0723540 A HU 76056 A JP 8510760 T ZA 9407971 A	04-05-95 20-04-95 31-07-96 30-06-97 12-11-96 12-07-96
WO 9510514 A	20-04-95	AU 7970294 A CA 2173963 A EP 0723539 A HU 76057 A JP 8510445 T US 5661152 A ZA 9407969 A	04-05-95 20-04-95 31-07-96 30-06-97 05-11-96 26-08-97 12-07-96
WO 9510515 A	20-04-95	AU 7930994 A CA 2174105 A EP 0723538 A HU 76066 A JP 8510759 T ZA 9407970 A	04-05-95 20-04-95 31-07-96 30-06-97 12-11-96 12-07-96